

SAFETY DATA SHEET



EXXSOL™ PENTANE 25

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : EXXSOL™ PENTANE 25
UFI : 63ES-S1T7-G009-PRAR
Product description : Aliphatic Hydrocarbon

1.2 Relevant identified uses of the substance or mixture and uses advised against

Intended Use : Solvent

Identified uses

Manufacture of substance
Blowing agents
Distribution of substance
Formulation and (re)packing of substances and mixtures
Functional fluids - Industrial
Functional fluids - Professional
Other consumer uses
Polymer processing - Industrial
Use as a fuel - Consumer
Use as a fuel - Industrial
Use as a fuel - Professional
Use in cleaning agents - Industrial
Use in cleaning agents - Professional
Use in coatings - Industrial
Use in laboratories - Industrial
Use in laboratories - Professional

Uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

Supplier : ExxonMobil Petroleum & Chemical BV
POLDERDIJKWEG
Antwerpen B-2030 Belgium
Supplier General Contact : + 32 2 239 3111
e-mail address of person responsible for this SDS : SDS-CC@exxonmobil.com
SDS Internet Address : www.sds.exxonmobil.com

1.4 Emergency telephone number

**National advisory body/
Poison Centre** : (UK) 111
**24 Hour Emergency
Telephone** : +44 20 3807 3798 / +1-703-527-3887 (CHEMTREC)

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****Product definition** : Mixture**Classification according to UK CLP/GHS**

Flam. Liq. 1, H224

STOT SE 3, H336

Asp. Tox. 1, H304

Aquatic Chronic 2, H411

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements**Hazard pictograms** :**Signal word** : Danger

Hazard statements :

H224 - Extremely flammable liquid and vapour.
H304 - May be fatal if swallowed and enters airways.
H336 - May cause drowsiness or dizziness.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof electrical, ventilating or lighting equipment.
P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.
P261 - Avoid breathing vapour.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection.

Response :

P301 + P331, P310 - IF SWALLOWED: Do NOT induce vomiting. Immediately call a POISON CENTER or doctor.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P312, P340 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Remove person to fresh air and keep comfortable for breathing.
P370 + P378 - In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.
P391 - Collect spillage.

Storage :

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 - Keep cool.
P405 - Store locked up.

Disposal :

P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : 2-methylbutane and pentane**Supplemental label elements** : Repeated exposure may cause skin dryness or cracking.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : 3, 40

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SECTION 2: Hazards identification**Special packaging requirements**

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

Nota : This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3: Composition/information on ingredients**3.2 Mixtures** : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
isopentane	REACH #: 01-2119475602-38 EC: 201-142-8 CAS: 78-78-4	≥75 - ≤90	Flam. Liq. 1, H224 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1] [2]
pentane	REACH #: 01-2119459286-30 EC: 203-692-4 CAS: 109-66-0	≥25 - ≤50	Flam. Liq. 2, H225 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

SECTION 4: First aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed**Over-exposure signs/symptoms**

- Eye contact** : No specific data.
- Inhalation** : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : No specific data.
- Ingestion** : Adverse symptoms may include the following:
nausea or vomiting

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately. This material, or a component, may be associated with cardiac sensitization following very high exposures (well above occupational exposure limits) or with concurrent exposure to high stress levels or heart-stimulating substances like epinephrine. Administration of such substances should be avoided.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures**5.1 Extinguishing media**

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

SECTION 5: Firefighting measures

5.2 Special hazards arising from the substance or mixture

- Specific hazards arising from the chemical** : Extremely flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Vapours may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Incomplete combustion products, Oxides of carbon, Smoke, Fume

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Use standard firefighting procedures and consider the hazards of other involved materials. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. Assure an extended cooling down period to prevent re-ignition. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Eliminate all ignition sources. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Do not confine in area of spill. Allow liquid to evaporate from

SECTION 6: Accidental release measures

the surface. Seek the advice of a specialist before using dispersants. Advise occupants and shipping in downwind areas of fire and explosion hazard and warn them to stay clear. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling


- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Static Accumulator** : This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.
- Transport Temperature** : Ambient
- Transport Pressure** : Ambient

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
 5a E2	10 tonnes 200 tonnes	50 tonnes 500 tonnes

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SECTION 7: Handling and storage

Storage Temperature : Ambient
Storage Pressure : Ambient

**Suitable Containers/
Packing** : Barges, Tank Trucks, Bulk Liquid Container (BLC), Drums

**Suitable Materials and
Coatings** : Carbon Steel, Stainless Steel, polyethylene, polypropylene, Polyester, Teflon

**Unsuitable Materials and
Coatings** : Natural Rubber, butyl rubber, Ethylene-propylene-diene monomer (EPDM), Polystyrene

7.3 Specific end use(s)

Recommendations : Not available.

**Industrial sector specific
solutions** : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
EXXSOL™ PENTANE 25	ExxonMobil (COMPANY) RCP - TWA: 600 ppm (Total Hydrocarbons). Form: Vapour.. RCP - TWA: 1770 mg/m ³ (Total Hydrocarbons). Form: Vapour.
isopentane	EH40/2005 WELs (United Kingdom (UK), 1/2020) TWA 8 hours: 600 ppm. TWA 8 hours: 1800 mg/m ³ .
	EU OEL (Europe, 1/2022) TWA 8 hours: 3000 mg/m ³ . TWA 8 hours: 1000 ppm.
	ACGIH TLV (United States, 1/2024) [Pentane] TWA 8 hours: 1000 ppm.
pentane	EH40/2005 WELs (United Kingdom (UK), 1/2020) TWA 8 hours: 600 ppm. TWA 8 hours: 1800 mg/m ³ .
	EU OEL (Europe, 1/2022) TWA 8 hours: 3000 mg/m ³ . TWA 8 hours: 1000 ppm.
	ACGIH TLV (United States, 1/2024) [Pentane] TWA 8 hours: 1000 ppm.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name

Result

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SECTION 8: Exposure controls/personal protection

Z-methylbutane

DNEL - General population - Long term - Inhalation

643 mg/m³

Effects: Systemic

DNEL - General population - Long term - Dermal

214 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Long term - Inhalation

3000 mg/m³

Effects: Systemic

DNEL - General population - Long term - Oral

214 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Long term - Dermal

432 mg/kg bw/day

Effects: Systemic

pentane

DNEL - General population - Long term - Inhalation

643 mg/m³

Effects: Systemic

DNEL - Workers - Long term - Dermal

432 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Dermal

214 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Long term - Inhalation

3000 mg/m³

Effects: Systemic

DNEL - General population - Long term - Oral

214 mg/kg bw/day

Effects: Systemic

PNECs

Product/ingredient name

Zpentane

Result

Fresh water sediment

1.2 mg/kg dwt

Marine water sediments

1.2 mg/kg dwt

Fresh water

0.23 mg/l

Marine water

0.23 mg/l

Soil

0.55 mg/kg

Sewage treatment plant

3.6 mg/l

8.2 Exposure controls

Date of issue/**Date of revision**

: 19 August
2025

Date of previous issue

: 29 January 2025

Version : 1.03

8/114

SECTION 8: Exposure controls/personal protection

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): Nitrile, minimum 0.38 mm thickness or comparable protective barrier material
CEN standards EN 420 and EN 374 provide general requirements and lists of glove types.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapour filter (Type AX)
European Committee for Standardization (CEN) standards EN 136, 140 and 405 provide respirator masks and EN 149 and 143 provide filter recommendations.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 9. Physical and chemical properties and safety characteristics

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Section 9. Physical and chemical properties and safety characteristics

Appearance

Physical state	: Liquid. [Clear]
Colour	: Colourless
Odour	: Slight
Odour threshold	: Not available.
pH	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point or initial boiling point and boiling range	: 29 to 30°C (84.2 to 86°F) [In-house method ,]
Flash point	: Closed cup: -54°C (-65.2°F) [Calculated]
Evaporation rate	: 57 (butyl acetate = 1) [In-house method ,]
Flammability	: Flammable liquids - Category 1
Lower and upper explosive (flammable) limits	: Lower: 1.4% [Extrapolated] Upper: 8%
Vapour pressure	: 547.54 mm Hg [20 °C] [Calculated]
Relative vapour density	: 2.5 [Air = 1] [In-house method ,]
Relative density	: 0.63 [Calculated]
Density	: 0.63 g/cm ³ [15°C (59°F)] [ISO 12185]
Solubility in water	: Negligible
Partition coefficient: n-octanol/ water	: <4 [Estimated]
Auto-ignition temperature	: 273°C (523.4°F) [Extrapolated]
Decomposition temperature	: Not applicable.
Viscosity	: 0.4 cSt [20 °C]
Molecular weight	: 72
<u>Particle characteristics</u>	
Median particle size	: Not applicable.
Pour point	: <-20°C [Calculated]
Hygroscopic	: No
Coefficient of Thermal Expansion	: 0.00164 per Deg C

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapour to accumulate in low or confined areas.
10.5 Incompatible materials	: Reactive or incompatible with the following materials:.,oxidising materials,Strong oxidisers

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SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
EXXSOL™ PENTANE 25	<p>Rat - Oral - LD50 >2000 mg/kg</p> <p>Rat - Inhalation - LC50 Vapour >25.3 mg/l [4 hours]</p>

Conclusion/Summary

- Inhalation** : Minimally Toxic. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 403
- Dermal** : Minimally Toxic. No end point data for material.
- Oral** : Minimally Toxic. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 423

Acute toxicity estimates

N/A

Irritation/Corrosion

Conclusion/Summary

- Skin** : May dry the skin leading to discomfort and dermatitis. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 404
- Eyes** : May cause mild, short-lasting discomfort to eyes. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 405
- Respiratory** : Negligible hazard at ambient/normal handling temperatures. No end point data for material.

Respiratory or skin sensitization

Conclusion/Summary

- Skin** : Not expected to be a skin sensitizer. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 406
- Respiratory** : Not expected to be a respiratory sensitizer. No end point data for material.

Mutagenicity

- Conclusion/Summary** : Not expected to be a germ cell mutagen. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 471 473 474

Carcinogenicity

- Conclusion/Summary** : Not expected to cause cancer. No end point data for material.

Reproductive toxicity

- Conclusion/Summary** : Not expected to be a reproductive toxicant. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 414 416

Specific target organ toxicity (single exposure)

- Conclusion/Summary** : May cause drowsiness or dizziness. No end point data for material. Based on assessment of the components.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Target organs
EXXSOL™ PENTANE 25	Not applicable.	-

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SECTION 11: Toxicological information

Conclusion/Summary : Not expected to cause organ damage from prolonged or repeated exposure. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 413

Aspiration hazard

Product/ingredient name	Result
EXXSOL™ PENTANE 25	Category 1

Conclusion/Summary : May be fatal if swallowed and enters airways. Based on physico-chemical properties of the material. Data available. Based on test data for the material.

Information on likely routes of exposure : Not available.

Other information

Product : Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis. Vapour concentrations above recommended exposure levels are irritating to the eyes and the respiratory tract, may cause headaches and dizziness, are anaesthetic and may have other central nervous system effects. Exposure to this material, or one of its components, in situations where there is the potential for high levels, such as in confined spaces or with abuse, may result in abnormal heart rhythm (arrhythmia). High-level exposure to hydrocarbons (above occupational exposure limits) may initiate arrhythmia in a worker that is undergoing stress or is taking a heart-stimulating substance such as epinephrine, a nasal decongestant, or an asthma or cardiovascular drug. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

Section 12. Ecological information

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

12.1 Toxicity

Product/ingredient name	Result
EXXSOL™ PENTANE 25	<p>Acute - LC50 Fish - <i>Oncorhynchus mykiss</i> 4.26 mg/l - data for similar materials [96 hours]</p> <p>Acute - EC50 daphnia - <i>Daphnia magna</i> 2.3 mg/l - data for similar materials [48 hours]</p> <p>Acute - NOEC Algae - <i>Pseudokirchneriella subcapitata</i> 7.51 mg/l - data for similar materials [72 hours]</p> <p>Acute - EC50 Algae - <i>Pseudokirchneriella subcapitata</i> 10.7 mg/l - data for similar materials [72 hours]</p>

Conclusion/Summary

Acute toxicity : Toxic to aquatic life.

Chronic toxicity : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Result
EXXSOL™ PENTANE 25	Ready Biodegradability >60% [28 days]

Section 12. Ecological information

- Photolysis** : <5 day(s) data for similar materials
- Biodegradability** : Material -- Available OECD 301F biodegradation data indicate that material is readily biodegradable (=60% in 28 days).
- Hydrolysis** : Material -- Transformation due to hydrolysis not expected to be significant.
- Photolysis** : Material -- Transformation due to photolysis not expected to be significant.
- Atmospheric Oxidation** : Material -- Expected to degrade at a moderate rate in air

12.3 Bioaccumulative potential

- Conclusion/Summary** : Material -- Potential to bioaccumulate is low.

12.4 Mobility in soil

- Mobility** : Material -- Highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
2-methylbutane	No	N/A	N/A	No	N/A	N/A	N/A
pentane	No	N/A	N/A	No	N/A	N/A	N/A

12.6 Other adverse effects

- Other adverse effects** : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.





- Special precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE

EXXSOL™ PENTANE 25

SECTION 13: Disposal considerations

SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1265	UN1265	UN1265	UN1265
14.2 UN proper shipping name	PENTANES	PENTANES	PENTANES	Pentanes
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	I	I	I	I
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

ADR/RID

: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Hazard identification number 33

Limited quantity 0

Tunnel code (D/E)

ADN

: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

N2

IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Emergency schedules F-E, S-D

Flash point -54 °C C.C.

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Quantity limitation Passenger and Cargo Aircraft: 1 L. Packaging instructions: 351. Cargo Aircraft Only: 30 L. Packaging instructions: 361. Limited Quantities - Passenger Aircraft: Forbidden. Packaging instructions: Forbidden.

14.6 Special precautions for user

: **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Prior Informed Consent (PIC)

Not listed.

Persistent Organic Pollutants

Not listed.

Annex XVII - Restrictions : 3, 40
**on the manufacture,
 placing on the market
 and use of certain
 dangerous substances,
 mixtures and articles**

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5a E2

EU regulations

Industrial emissions : Not listed
**(integrated pollution
 prevention and control) -
 Air**

Industrial emissions : Not listed
**(integrated pollution
 prevention and control) -
 Water**

Inventory list

- Australia inventory (AIIC)** : All components are listed or exempted.
- Canada inventory (DSL-NDSL)** : All components are listed or exempted.
- China inventory (IECSC)** : All components are listed or exempted.
- Japan inventory (CSCL)** : All components are listed or exempted.
- Japan inventory (Industrial Safety and Health Act)** : All components are listed or exempted.
- New Zealand Inventory of Chemicals (NZIoC)** : All components are listed or exempted.
- Philippines inventory (PICCS)** : All components are listed or exempted.
- Korea inventory (KECI)** : All components are listed or exempted.
- Taiwan Chemical Substances Inventory (TCSI)** : All components are listed or exempted.
- United States inventory (TSCA 8b)** : All components are active or exempted.

EXXSOL™ PENTANE 25

SECTION 15: Regulatory information

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 1, H224 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	On basis of test data Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H224	Extremely flammable liquid and vapour.
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Flam. Liq. 1	FLAMMABLE LIQUIDS - Category 1
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Date of issue/ Date of revision : 19 August 2025

Date of previous issue : 29 January 2025

Version : 1.03

Product code : 1162071_13711857

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Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Manufacture of substance

List of use descriptors : **Identified use name:** Manufacture of substance
Process Category: PROC01, PROC02, PROC03, PROC04, PROC08a, PROC08b, PROC15
Sector of end use: SU03, SU08, SU09, SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04

Environmental contributing scenarios : **General exposures** - ERC01, ERC04

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC04, PROC08a, PROC08b, PROC15
General exposures (closed systems) - PROC01, PROC02, PROC03
General exposures (open systems) - PROC04
Process sampling - PROC08b
Laboratory activities - PROC15
Bulk transfers - PROC08b
Equipment cleaning and maintenance - PROC08a
Storage - PROC01, PROC02

Processes and activities covered by the exposure scenario	: Manufacture of the substance or use as an intermediate, process chemical or extracting agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).
--	---

Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 109 351.58 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 300 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.05 Release fraction to wastewater from process (initial release prior to RMM): 0.003
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 91.27 %

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Organisational measures to prevent/limit release from site : Not applicable.

Conditions and measures related to municipal sewage treatment plant : Assumed domestic sewage treatment plant flow: 10 000 m³/day
Estimated substance removal from wastewater via municipal sewage treatment: 96.02 %
Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 240 239.0018 kg/day
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %

Conditions and measures related to external treatment of waste for disposal : Not applicable.

Conditions and measures related to external recovery of waste : Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: General exposures (closed systems)

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: General exposures (open systems)

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Process sampling

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Laboratory activities

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Bulk transfers

Open systems / Closed systems

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Equipment cleaning and maintenance

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Storage

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : ESVOC SPERC 1.1.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: General exposures (closed systems)

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: General exposures (open systems)

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 5: Process sampling

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 6: Laboratory activities

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 7: Bulk transfers

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 8: Equipment cleaning and maintenance

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 9: Storage

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.006713431 Maximum Risk Characterisation Ratios for waste water emissions 0.455178298 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment : Not available.

Health : Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Blowing agents

List of use descriptors : **Identified use name:** Blowing agents
Process Category: PROC01, PROC02, PROC03, PROC08b, PROC09, PROC12
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC04

Environmental contributing scenarios : **General exposures** - ERC04

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC08b, PROC09, PROC12
Bulk transfers - PROC08b
Mixing operations - PROC01
Extrusion and expansion of polymer mass - PROC12
Cutting and shaving - PROC12
Collection and re-processing of shavings, cuttings, etc - PROC12
Product packaging - PROC12
Storage - PROC12
Mixing operations (closed systems) - PROC03
Intermediate polymer storage - PROC03
Centrifuging including discharging - PROC03
Drying and storage - PROC12
Semi-bulk packaging - PROC08b
Treatment by heating - PROC12
Article formation in mould - PROC12
Cutting by heated wire - PROC12
Drum and small package filling - PROC09
Foaming - PROC12
Compression - PROC12

Processes and activities covered by the exposure scenario	: Use as a blowing agent for rigid and flexible foams, including material transfers, mixing and injection, curing, cutting, storage and packing.
--	--

Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 39 261.86 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 20 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 1 Release fraction to wastewater from process (initial release prior to RMM): 0.0003

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Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 51.35 %
Organisational measures to prevent/limit release from site	: Not applicable.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 480 476.1522 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Bulk transfers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Mixing operations

Closed systems

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Extrusion and expansion of polymer mass

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Cutting and shaving

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Collection and re-processing of shavings, cuttings, etc

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Product packaging

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Storage

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Mixing operations (closed systems)

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Operation is carried out at elevated temperature (> 20°C above ambient temperature)
Ventilation control measures	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour).
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 11: Intermediate polymer storage

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Operation is carried out at elevated temperature (> 20°C above ambient temperature)
Ventilation control measures	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour).
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 12: Centrifuging including discharging

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Operation is carried out at elevated temperature (> 20°C above ambient temperature)
Ventilation control measures	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour).
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 13: Drying and storage

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 14: Semi-bulk packaging

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 15: Treatment by heating

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Operation is carried out at elevated temperature (> 20°C above ambient temperature)

Ventilation control measures : Provide a good standard of controlled ventilation (10 to 15 air changes per hour).

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 16: Article formation in mould

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Operation is carried out at elevated temperature (> 20°C above ambient temperature)

Ventilation control measures : Provide a good standard of controlled ventilation (10 to 15 air changes per hour).

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 17: Cutting by heated wire

Manual

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 18: Drum and small package filling

Filling/preparation of equipment from drums or containers.

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 19: Foaming

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 20: Compression

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : ESVOC SPERC 4.9.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: Bulk transfers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: Mixing operations

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 5: Extrusion and expansion of polymer mass

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 6: Cutting and shaving

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 7: Collection and re-processing of shavings, cuttings, etc

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 8: Product packaging

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 9: Storage

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 10: Mixing operations (closed systems)

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 11: Intermediate polymer storage

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 12: Centrifuging including discharging

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 13: Drying and storage

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 14: Semi-bulk packaging

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 15: Treatment by heating

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 16: Article formation in mould

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 17: Cutting by heated wire

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 18: Drum and small package filling

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 19: Foaming

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 20: Compression

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	<p>: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.</p> <p>Maximum Risk Characterization Ratios for air emissions 0.003004946 Maximum Risk Characterisation Ratios for waste water emissions 0.081714482 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.</p>
Health	<p>: Available hazard data do not support the need for a DNEL to be established for other health effects.</p> <p>Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented.</p> <p>Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.</p>

Additional good practice advice beyond the REACH CSA

Environment : Not available.

Health : Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Distribution of substance

List of use descriptors : **Identified use name:** Distribution of substance
Process Category: PROC01, PROC02, PROC03, PROC04, PROC08a, PROC08b, PROC09, PROC15
Sector of end use: SU03, SU08, SU09
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC03, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07

Environmental contributing scenarios : **General exposures** - ERC01, ERC02, ERC03, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC04, PROC08a, PROC08b, PROC09, PROC15
General exposures (closed systems) - PROC01, PROC02, PROC03
General exposures (open systems) - PROC04
Process sampling - PROC03
Laboratory activities - PROC15
Bulk transfers (closed systems) - PROC08b
Bulk transfers - PROC08b
Drum and small package filling - PROC09
Equipment cleaning and maintenance - PROC08a
Storage - PROC01, PROC02

Processes and activities covered by the exposure scenario	: Loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading distribution and associated laboratory activities.
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 926.1 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 20 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.001 Release fraction to wastewater from process (initial release prior to RMM): 0.00001
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.

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Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %
Organisational measures to prevent/limit release from site	: Not applicable.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 6 492 533.96 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances. Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: General exposures (closed systems)

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: General exposures (open systems)

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Process sampling

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Laboratory activities

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Bulk transfers (closed systems)

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Technical conditions and measures at process level (source) to prevent release	: Clear transfer lines prior to de-coupling.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Bulk transfers

Open systems

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Drum and small package filling

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Equipment cleaning and maintenance

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 11: Storage

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : ESVOC SPERC 1.1b.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: General exposures (closed systems)

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: General exposures (open systems)

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 5: Process sampling

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 6: Laboratory activities

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 7: Bulk transfers (closed systems)

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 8: Bulk transfers

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 9: Drum and small package filling

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 10: Equipment cleaning and maintenance

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 11: Storage

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.0000007589 Maximum Risk Characterisation Ratios for waste water emissions 0.000142641 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Formulation and (re)packing of substances and mixtures

List of use descriptors : **Identified use name:** Formulation and (re)packing of substances and mixtures
Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC14, PROC15
Sector of end use: SU03, SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC02

Environmental contributing scenarios : **General exposures** - ERC02

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC14, PROC15
General exposures (closed systems) - PROC01, PROC02, PROC03
General exposures (open systems) - PROC04
Batch processes at elevated temperatures - PROC03
Process sampling - PROC03
Laboratory activities - PROC15
Bulk transfers - PROC08b
Mixing operations (open systems) - PROC05
Transfer from/pouring from containers - PROC08a
Drum/batch transfers - PROC08b
Production of preparation or articles by tableting, compression, extrusion or pelletisation - PROC14
Drum and small package filling - PROC09
Equipment cleaning and maintenance - PROC08a
Storage - PROC01, PROC02

Processes and activities covered by the exposure scenario	: Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 30 573.3 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 300 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.025 Release fraction to wastewater from process (initial release prior to RMM): 0.002
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.

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Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 90.63 %
Organisational measures to prevent/limit release from site	: Not applicable.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 72 071.70018 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: General exposures (closed systems)

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: General exposures (open systems)

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Batch processes at elevated temperatures

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Operation is carried out at elevated temperature (> 20°C above ambient temperature)
Ventilation control measures	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour).
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Process sampling

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Laboratory activities

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Bulk transfers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Mixing operations (open systems)

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Transfer from/pouring from containers

Manual

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 11: Drum/batch transfers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 12: Production of preparation or articles by tableting, compression, extrusion or pelletisation

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 13: Drum and small package filling

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 14: Equipment cleaning and maintenance

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 15: Storage

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment):	: Hydrocarbon Block Method (Petrorisk)
Exposure estimation and reference to its source	: ESVOC SPERC 2.2.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 3: General exposures (closed systems)

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 4: General exposures (open systems)

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 5: Batch processes at elevated temperatures

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 6: Process sampling

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 7: Laboratory activities

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 8: Bulk transfers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 9: Mixing operations (open systems)

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 10: Transfer from/pouring from containers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 11: Drum/batch transfers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 12: Production of preparation or articles by tableting, compression, extrusion or pelletisation

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 13: Drum and small package filling

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 14: Equipment cleaning and maintenance

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 15: Storage

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment : Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Maximum Risk Characterization Ratios for air emissions 0.000918108
Maximum Risk Characterisation Ratios for waste water emissions 0.424207189
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.
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Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Functional fluids - Industrial

List of use descriptors : **Identified use name:** Functional fluids - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC08a, PROC08b, PROC09
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC07

Environmental contributing scenarios : **General exposures** - ERC07

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC04, PROC08a, PROC08b, PROC09
Bulk transfers - PROC01, PROC02
Drum/batch transfers - PROC08b
Filling of articles/equipment - PROC09
Filling/preparation of equipment from drums or containers. - PROC08a
General exposures (closed systems) - PROC02
General exposures (open systems) - PROC04
Remanufacture of reject articles - PROC09
Equipment maintenance - PROC08a
Storage - PROC01, PROC02

Processes and activities covered by the exposure scenario	: Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment including maintenance and related material transfers.
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 500 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 20 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.01 Release fraction to wastewater from process (initial release prior to RMM): 0.0003
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %

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Organisational measures to prevent/limit release from site	: Not applicable.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 480 477.9896 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Bulk transfers

Closed systems

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Drum/batch transfers

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Filling of articles/equipment

Closed systems

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Filling/preparation of equipment from drums or containers.

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: General exposures (closed systems)

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: General exposures (open systems)

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Operation is carried out at elevated temperature (> 20°C above ambient temperature)

Ventilation control measures : Provide a good standard of controlled ventilation (10 to 15 air changes per hour).

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Remanufacture of reject articles

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Equipment maintenance

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 11: Storage

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : ESVOC SPERC 7.13a.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: Bulk transfers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: Drum/batch transfers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 5: Filling of articles/equipment

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 6: Filling/preparation of equipment from drums or containers.

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 7: General exposures (closed systems)

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 8: General exposures (open systems)

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 9: Remanufacture of reject articles

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 10: Equipment maintenance

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 11: Storage

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.000000436 Maximum Risk Characterisation Ratios for waste water emissions 0.00104063 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Professional

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Functional fluids - Professional

List of use descriptors : **Identified use name:** Functional fluids - Professional
Process Category: PROC01, PROC02, PROC03, PROC08a, PROC09, PROC20
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC09a, ERC09b

Environmental contributing scenarios : **General exposures** - ERC09a, ERC09b

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC08a, PROC09, PROC20
Drum/batch transfers - PROC08a
Transfer from/pouring from containers - PROC09
Filling/preparation of equipment from drums or containers. - PROC09
General exposures (closed systems) - PROC01, PROC02, PROC03
Operation of equipment containing engine oils and similar - PROC20
Remanufacture of reject articles - PROC09
Equipment maintenance - PROC08a
Storage - PROC01, PROC02

Processes and activities covered by the exposure scenario	: Use as functional fluids e.g. cable oils, transfer oils, insulators, refrigerants, hydraulic fluids in closed professional equipment including incidental exposures during maintenance and related material transfers.
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 0.040616438 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 365 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from wide dispersive use (regional only): 0.05 Release fraction to wastewater from wide dispersive use: 0.025
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %

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Organisational measures to prevent/limit release from site : Not applicable.

Conditions and measures related to municipal sewage treatment plant : Assumed domestic sewage treatment plant flow: 2 000 m³/day
Estimated substance removal from wastewater via municipal sewage treatment: 96.02 %
Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 427.2193444 kg/day
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %

Conditions and measures related to external treatment of waste for disposal : Not applicable.

Conditions and measures related to external recovery of waste : Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Drum/batch transfers

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Transfer from/pouring from containers

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Filling/preparation of equipment from drums or containers.

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: General exposures (closed systems)

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Technical conditions and measures at process level (source) to prevent release : Handle substance within a closed system.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Operation of equipment containing engine oils and similar

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Operation is carried out at elevated temperature (> 20°C above ambient temperature)
Ventilation control measures	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour).
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Remanufacture of reject articles

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Equipment maintenance

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Storage

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Technical conditions and measures at process level (source) to prevent release	: Store substance within a closed system.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : ESVOC SPERC 9.13b.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: Drum/batch transfers

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: Transfer from/pouring from containers

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 5: Filling/preparation of equipment from drums or containers.

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 6: General exposures (closed systems)

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 7: Operation of equipment containing engine oils and similar

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 8: Remanufacture of reject articles

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 9: Equipment maintenance

Exposure assessment (human):	: Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 10: Storage

Exposure assessment (human):	: Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.
Exposure estimation and reference to its source	: Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.000001832 Maximum Risk Characterisation Ratios for waste water emissions 0.0000950716 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Polymer processing - Industrial

List of use descriptors : **Identified use name:** Polymer processing - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC14, PROC21
Sector of end use: SU03, SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC04

Environmental contributing scenarios : **General exposures** - ERC04

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC04, PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC14, PROC21
Bulk transfers - PROC01, PROC02, PROC08b, PROC09
Bulk weighing - PROC01, PROC02
Small scale weighing - PROC09
Additive premixing - PROC03, PROC04, PROC05
Calendering (including Banburys) - PROC06
Production of articles by dipping and pouring - PROC13
Extrusion and masterbatching - PROC14
Injection moulding of articles - PROC14
Finishing operations - PROC21
Equipment maintenance - PROC08a
Storage - PROC01, PROC02

Processes and activities covered by the exposure scenario	: Processing of formulated polymers including material transfers, additives handling (e. g. pigments, stabilisers, fillers, plasticisers, etc.), moulding, curing and forming activities, material re-works, storage and associated maintenance..
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Annual site tonnage (tonnes/year): 9 100 tonnes/year Fraction of EU tonnage used in region: 0.1 Fraction of Regional tonnage used locally: 1 Maximum daily site tonnage (kg/day): 500 kg/day Maximum daily site tonnage (kg/day): 30 000 kg/day Regional use tonnage (tonnes/year): 9 100 tonnes/year
Frequency and duration of use	: Continuous release Emission days (days per year): 300 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 100 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.75 Release fraction to soil from process (initial release prior to RMM): 0.00001 Release fraction to wastewater from process (initial release prior to RMM): 0

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Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: $\geq 0\%$ No secondary wastewater treatment required. Risk from environmental exposure is driven by freshwater. Risk from environmental exposure is driven by soil. Treat air emission to provide a typical removal efficiency of: 0% Treat air emission to provide a typical removal efficiency of: 80% Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0%
Organisational measures to prevent/limit release from site	: Do not apply industrial sludge to natural soils. Prevent discharge of undissolved substance to or recover from onsite wastewater. Sludge should be incinerated, contained or reclaimed.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: $2\,000\text{ m}^3/\text{day}$ Estimated substance removal from wastewater via municipal sewage treatment: 96% Estimated substance removal from wastewater via municipal sewage treatment: 96.02% Not applicable as there is no release to wastewater. Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: $5\,600\,000\text{ kg/day}$ Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: $6\,642\,020.87\text{ kg/day}$ Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96% Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02%
Conditions and measures related to external treatment of waste for disposal	: External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste	: External recovery and recycling of waste should comply with applicable local and/or national regulations.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Bulk transfers

Closed systems

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Technical conditions and measures at process level (source) to prevent release	: Transfer via enclosed lines.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Bulk weighing

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Technical conditions and measures at process level (source) to prevent release	: Handle substance within a closed system.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Small scale weighing

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Additive premixing

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Avoid carrying out activities involving exposure for more than 4 hours
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Calendering (including Banburys)

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Operation is carried out at elevated temperature (> 20°C above ambient temperature)
Ventilation control measures	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour).
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Production of articles by dipping and pouring

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Extrusion and masterbatching

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Injection moulding of articles

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 11: Finishing operations

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 12: Equipment maintenance

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 13: Storage

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Technical conditions and measures at process level (source) to prevent release	: Store substance within a closed system.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website:	: Not applicable.
Exposure estimation and reference to its source - Environment: 1: General exposures	
Exposure assessment (environment):	: Hydrocarbon Block Method (Petrorisk)
Exposure estimation and reference to its source	: ESVOC SPERC 4.21a.v1
Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities	
Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.
Exposure estimation and reference to its source - Workers: 3: Bulk transfers	
Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.
Exposure estimation and reference to its source - Workers: 4: Bulk weighing	
Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.
Exposure estimation and reference to its source - Workers: 5: Small scale weighing	
Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.
Exposure estimation and reference to its source - Workers: 6: Additive premixing	
Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.
Exposure estimation and reference to its source - Workers: 7: Calendering (including Banburys)	
Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.
Exposure estimation and reference to its source - Workers: 8: Production of articles by dipping and pouring	
Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.
Exposure estimation and reference to its source - Workers: 9: Extrusion and masterbatching	
Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 10: Injection moulding of articles

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 11: Finishing operations

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 12: Equipment maintenance

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 13: Storage

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.0000287 Maximum Risk Characterisation Ratios for waste water emissions 0.0000753 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Use as a fuel - Industrial
List of use descriptors : **Identified use name:** Use as a fuel - Industrial
Process Category: PROC01, PROC02, PROC03, PROC08a, PROC08b, PROC16
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC07
Environmental contributing scenarios : **General exposures** - ERC07
Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC08a, PROC08b, PROC16
Bulk transfers - PROC08b
Drum/batch transfers - PROC08b
General exposures (closed systems) - PROC01, PROC02, PROC03
Use as a fuel - PROC16
Equipment cleaning and maintenance - PROC08a
Vessel and container cleaning - PROC08a
Storage - PROC01, PROC02

Processes and activities covered by the exposure scenario	: Covers the use as a fuel (or fuel additive) and includes activities associated with its transfer, use, equipment maintenance and handling of waste.
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 500 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 20 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.05 Release fraction to wastewater from process (initial release prior to RMM): 0.00001
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %

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Organisational measures to prevent/limit release from site	: Not applicable.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 4 740 900.694kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Bulk transfers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Drum/batch transfers

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: General exposures (closed systems)

Use in contained batch processes

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Technical conditions and measures at process level (source) to prevent release : Handle substance within a closed system.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Use as a fuel

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Technical conditions and measures at process level (source) to prevent release : Handle substance within a closed system.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Equipment cleaning and maintenance

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Vessel and container cleaning

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Storage

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Technical conditions and measures at process level (source) to prevent release	: Store substance within a closed system.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment):	: Hydrocarbon Block Method (Petrorisk)
Exposure estimation and reference to its source	: ESVOC SPERC 7.12a.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: Bulk transfers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: Drum/batch transfers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 5: General exposures (closed systems)

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 6: Use as a fuel

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 7: Equipment cleaning and maintenance

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 8: Vessel and container cleaning

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 9: Storage

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment : Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Maximum Risk Characterization Ratios for air emissions 0.00000308
Maximum Risk Characterisation Ratios for waste water emissions 0.0000105465
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.
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Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Professional

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Use as a fuel - Professional

List of use descriptors : **Identified use name:** Use as a fuel - Professional
Process Category: PROC01, PROC02, PROC03, PROC08a, PROC08b, PROC16
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC09a, ERC09b

Environmental contributing scenarios : **General exposures** - ERC09a, ERC09b

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC08a, PROC08b, PROC16
Bulk transfers - PROC08b
Drum/batch transfers - PROC08b
Refuelling - PROC08b
General exposures (closed systems) - PROC01, PROC02, PROC03
Use as a fuel - PROC16
Equipment cleaning and maintenance - PROC08a
Storage - PROC01

Processes and activities covered by the exposure scenario	: Covers the use as a fuel (or fuel additive) and includes activities associated with its transfer, use, equipment maintenance and handling of waste.
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 0.106575342 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 365 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from wide dispersive use (regional only): 0.01 Release fraction to wastewater from wide dispersive use: 0.00001
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %

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Organisational measures to prevent/limit release from site	: Not applicable.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 1 349.857369 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Bulk transfers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Drum/batch transfers

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Refuelling

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: General exposures (closed systems)

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Technical conditions and measures at process level (source) to prevent release : Handle substance within a closed system.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Use as a fuel

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Technical conditions and measures at process level (source) to prevent release	: Handle substance within a closed system.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Equipment cleaning and maintenance

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Storage

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Technical conditions and measures at process level (source) to prevent release	: Store substance within a closed system.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment):	: Hydrocarbon Block Method (Petrorisk)
Exposure estimation and reference to its source	: ESVOC SPERC 9.12b.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : Not applicable.

Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Workers: 3: Bulk transfers

Exposure assessment (human): : Not applicable.

Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Workers: 4: Drum/batch transfers

Exposure assessment (human): : Not applicable.

Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Workers: 5: Refuelling

Exposure assessment (human): : Not applicable.

Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Workers: 6: General exposures (closed systems)

Exposure assessment (human): : Not applicable.

Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Workers: 7: Use as a fuel

Exposure assessment (human): : Not applicable.

Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Workers: 8: Equipment cleaning and maintenance

Exposure assessment (human): : Not applicable.

Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Workers: 9: Storage

Exposure assessment (human): : Not applicable.

Exposure estimation and reference to its source : Not applicable.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment : Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.
 Maximum Risk Characterization Ratios for air emissions 0.0000000626
 Maximum Risk Characterisation Ratios for waste water emissions 0.000078953
 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
 Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.
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Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Use in cleaning agents - Industrial

List of use descriptors : **Identified use name:** Use in cleaning agents - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC07, PROC08a, PROC08b, PROC10, PROC13
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC04

Environmental contributing scenarios : **General exposures** - ERC04

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC04, PROC07, PROC08a, PROC08b, PROC10, PROC13
Bulk transfers - PROC08a
Automated process with (semi) closed systems - PROC02, PROC03
Application of cleaning products in closed systems - PROC02
Filling/preparation of equipment from drums or containers. - PROC08b
Use in contained batch processes - PROC04
Degreasing small objects in cleaning station - PROC13
Cleaning with low-pressure washers - PROC10
Cleaning with high pressure washers - PROC07
Surface cleaning - PROC10

Processes and activities covered by the exposure scenario	: Covers the use as a component of cleaning products including transfer from storage, pouring/unloading from drums or containers. Exposures during mixing/diluting in the preparatory phase and cleaning activities (including spraying, brushing, dipping, wiping, automated and by hand), related equipment cleaning and maintenance.
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 256.6 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 20 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 1 Release fraction to wastewater from process (initial release prior to RMM): 0.00003
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.

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Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %
Organisational measures to prevent/limit release from site	: Not applicable.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 2 113 549.099 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Bulk transfers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Automated process with (semi) closed systems

Use in contained systems / Drum/batch transfers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Application of cleaning products in closed systems

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Filling/preparation of equipment from drums or containers.

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Use in contained batch processes

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Degreasing small objects in cleaning station

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Cleaning with low-pressure washers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Cleaning with high pressure washers

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 11: Surface cleaning

Manual

Product characteristics : Liquid**Concentration of substance in mixture or article** : Covers percentage substance in the product up to 100%**Frequency and duration of use/exposure** : Covers daily exposures up to 8 hours (unless stated differently)**Other operational conditions affecting worker exposure** : Assumes use at not more than 20°C above ambient temperature.**Conditions and measures related to personal protection, hygiene and health evaluation****Advice on general occupational hygiene** : Assumes a good basic standard of occupational hygiene is implemented**Section 3 - Exposure estimation and reference to its source****Website:** : Not applicable.**Exposure estimation and reference to its source - Environment: 1: General exposures****Exposure assessment (environment):** : Hydrocarbon Block Method (Petrorisk)**Exposure estimation and reference to its source** : ESVOC SPERC 4.4a.v1**Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities****Exposure assessment (human):** : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.**Exposure estimation and reference to its source** : Not available.**Exposure estimation and reference to its source - Workers: 3: Bulk transfers****Exposure assessment (human):** : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.**Exposure estimation and reference to its source** : Not available.**Exposure estimation and reference to its source - Workers: 4: Automated process with (semi) closed systems****Exposure assessment (human):** : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.**Exposure estimation and reference to its source** : Not available.**Exposure estimation and reference to its source - Workers: 5: Application of cleaning products in closed systems****Exposure assessment (human):** : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.**Exposure estimation and reference to its source** : Not available.**Exposure estimation and reference to its source - Workers: 6: Filling/preparation of equipment from drums or containers.****Exposure assessment (human):** : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.**Exposure estimation and reference to its source** : Not available.

Exposure estimation and reference to its source - Workers: 7: Use in contained batch processes

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 8: Degreasing small objects in cleaning station

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 9: Cleaning with low-pressure washers

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 10: Cleaning with high pressure washers

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 11: Surface cleaning

Exposure assessment (human):	: The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.
Exposure estimation and reference to its source	: Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.000019637 Maximum Risk Characterisation Ratios for waste water emissions 0.000121407 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Professional

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Use in cleaning agents - Professional

List of use descriptors : **Identified use name:** Use in cleaning agents - Professional
Process Category: PROC01, PROC02, PROC03, PROC04, PROC08a, PROC08b, PROC10, PROC11, PROC13, PROC19
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08a, ERC08d

Environmental contributing scenarios : **General exposures** - ERC08a, ERC08d

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC04, PROC08a, PROC08b, PROC10, PROC11, PROC13, PROC19
Filling/preparation of equipment from drums or containers. - PROC08a, PROC08b
Automated process with (semi) closed systems - PROC02, PROC03
Semi-automated process. (e.g. Semi-automatic application of floor care and maintenance products) - PROC04
Dipping, immersion and pouring - PROC13
Cleaning with low-pressure washers - PROC10
Cleaning with high pressure washers - PROC11
Surface cleaning - PROC10
Ad hoc manual application via trigger sprays, dipping, etc. - PROC10
Application of cleaning products in closed systems - PROC04
Cleaning of medical devices - PROC04

Processes and activities covered by the exposure scenario	: Covers the use as a component of cleaning products including pouring/unloading from drums or containers; and exposures during mixing/diluting in the preparatory phase and cleaning activities (including spraying, brushing, dipping, wiping automated and by hand).
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 0.012808219 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 365 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from wide dispersive use (regional only): 0.02 Release fraction to wastewater from wide dispersive use: 0.000001
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.

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Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %
Organisational measures to prevent/limit release from site	: Not applicable.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 171.2420851 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances. Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Filling/preparation of equipment from drums or containers.

- Product characteristics** : Liquid
- Concentration of substance in mixture or article** : Covers percentage substance in the product up to 100%
- Frequency and duration of use/exposure** : Covers daily exposures up to 8 hours (unless stated differently)
- Other operational conditions affecting worker exposure** : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

- Advice on general occupational hygiene** : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Automated process with (semi) closed systems

Use in contained systems / Drum/batch transfers

- Product characteristics** : Liquid
- Concentration of substance in mixture or article** : Covers percentage substance in the product up to 100%
- Frequency and duration of use/exposure** : Covers daily exposures up to 8 hours (unless stated differently)
- Other operational conditions affecting worker exposure** : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

- Advice on general occupational hygiene** : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Semi-automated process. (e.g. Semi-automatic application of floor care and maintenance products)

- Product characteristics** : Liquid
- Concentration of substance in mixture or article** : Covers percentage substance in the product up to 100%
- Frequency and duration of use/exposure** : Covers daily exposures up to 8 hours (unless stated differently)
- Other operational conditions affecting worker exposure** : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

- Advice on general occupational hygiene** : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Dipping, immersion and pouring

Manual Cleaning

- Product characteristics** : Liquid
- Concentration of substance in mixture or article** : Covers percentage substance in the product up to 100%
- Frequency and duration of use/exposure** : Covers daily exposures up to 8 hours (unless stated differently)
- Other operational conditions affecting worker exposure** : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Cleaning with low-pressure washers

Rolling, Brushing / No spraying

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Cleaning with high pressure washers

Spraying / Indoor and outdoor use.

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Surface cleaning

Manual / Spraying

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Ad hoc manual application via trigger sprays, dipping, etc.

Rolling, Brushing

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 11: Application of cleaning products in closed systems

Outdoor

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 12: Cleaning of medical devices

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : ESVOC SPERC 8.4b.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: Filling/preparation of equipment from drums or containers.

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: Automated process with (semi) closed systems

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 5: Semi-automated process. (e.g. Semi-automatic application of floor care and maintenance products)

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 6: Dipping, immersion and pouring

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 7: Cleaning with low-pressure washers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 8: Cleaning with high pressure washers

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 9: Surface cleaning

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 10: Ad hoc manual application via trigger sprays, dipping, etc.

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 11: Application of cleaning products in closed systems

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 12: Cleaning of medical devices

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.000000058 Maximum Risk Characterisation Ratios for waste water emissions 0.000074796 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Use in coatings - Industrial

List of use descriptors : **Identified use name:** Use in coatings - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC15
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC04

Environmental contributing scenarios : **General exposures** - ERC04

Health Contributing scenarios : **General measures applicable to all activities** - PROC01, PROC02, PROC03, PROC04, PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC15
General exposures (closed systems) - PROC01, PROC02
Film formation - force drying, stoving and other technologies - PROC02
Mixing operations - PROC03
Film formation - air drying - PROC04
Preparation of material for application - PROC05
Spraying (automatic/robotic) - PROC07
Manual spraying - PROC07
Material transfers - PROC08a, PROC08b, PROC09
Roller, spreader, flow application - PROC10
Dipping, immersion and pouring - PROC13
Laboratory activities - PROC15
Production of preparation or articles by tableting, compression, extrusion or pelletisation - PROC14
Equipment cleaning and maintenance - PROC08a
Storage - PROC01

Processes and activities covered by the exposure scenario : Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.

Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures

Product characteristics : Predominantly hydrophobic
Substance is complex UVCB.

Amounts used : Annual site tonnage (tonnes/year): 2.1 tonnes/year
Fraction of EU tonnage used in region: 0.1
Fraction of EU tonnage used in region: 49.5
Fraction of Regional tonnage used locally: 1
Maximum daily site tonnage (kg/day): 49.5 kg/day
Maximum daily site tonnage (kg/day): 110 kg/day
Regional use tonnage (tonnes/year): 2.1 tonnes/year

Frequency and duration of use : Continuous release
Emission days (days per year): 20 days per year

Date of issue/Date of revision : 8/1/2022

90/114

Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 100 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.98 Release fraction to soil from process (initial release prior to RMM): 0 Release fraction to wastewater from process (initial release prior to RMM): 0.007
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % No secondary wastewater treatment required. Risk from environmental exposure is driven by freshwater sediment. Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat air emission to provide a typical removal efficiency of: 90 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %
Organisational measures to prevent/limit release from site	: Do not apply industrial sludge to natural soils. Prevent discharge of undissolved substance to or recover from onsite wastewater. Sludge should be incinerated, contained or reclaimed.
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96 % Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Not applicable as there is no release to wastewater. Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 19 000 kg/day Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 20 591.9143 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96 % Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste	: External recovery and recycling of waste should comply with applicable local and/or national regulations.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: General exposures (closed systems)

With sample collection / Use in contained systems

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Film formation - force drying, stoving and other technologies

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Operation is carried out at elevated temperature (> 20°C above ambient temperature)
Technical conditions and measures at process level (source) to prevent release	: Handle substance within a closed system.
Ventilation control measures	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour).
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 5: Mixing operations

General exposures / Closed systems

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 6: Film formation - air drying

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 7: Preparation of material for application

Mixing operations (open systems)

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 8: Spraying (automatic/robotic)

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 9: Manual spraying

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 10: Material transfers

Drum/batch transfers / Transfer from/pouring from containers

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 11: Roller, spreader, flow application

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 12: Dipping, immersion and pouring

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 13: Laboratory activities

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 14: Production of preparation or articles by tableting, compression, extrusion or pelletisation

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 15: Equipment cleaning and maintenance

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 16: Storage

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : ESVOC SPERC 4.3a.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: General exposures (closed systems)

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: Film formation - force drying, stoving and other technologies

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 5: Mixing operations

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 6: Film formation - air drying

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 7: Preparation of material for application

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 8: Spraying (automatic/robotic)

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 9: Manual spraying

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 10: Material transfers

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 11: Roller, spreader, flow application

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 12: Dipping, immersion and pouring

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 13: Laboratory activities

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 14: Production of preparation or articles by tableting, compression, extrusion or pelletisation

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 15: Equipment cleaning and maintenance

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 16: Storage

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.00000086 Maximum Risk Characterization Ratios for air emissions 0.000004632 Maximum Risk Characterisation Ratios for waste water emissions 0.002403856 Maximum Risk Characterisation Ratios for waste water emissions 0.0057 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Use in laboratories - Industrial
List of use descriptors : **Identified use name:** Use in laboratories - Industrial
Process Category: PROC10, PROC15
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC02, ERC04
Environmental contributing scenarios : **General exposures** - ERC02, ERC04
Health Contributing scenarios : **General measures applicable to all activities** - PROC10, PROC15
Laboratory activities - PROC15
Cleaning - PROC10

Processes and activities covered by the exposure scenario	: Use of the substance within laboratory settings, including material transfers and equipment cleaning
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 100 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 20 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.025 Release fraction to wastewater from process (initial release prior to RMM): 0.02
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %
Organisational measures to prevent/limit release from site	: Not applicable.

Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Not applicable as there is no release to wastewater. Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 7 207.170112 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances.

Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Laboratory activities

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Cleaning

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: Laboratory activities

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: Cleaning

Exposure assessment (human): : The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment : Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.
 Maximum Risk Characterization Ratios for air emissions 0.000000327
 Maximum Risk Characterisation Ratios for waste water emissions 0.013875071
 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
 Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Health	: Available hazard data do not support the need for a DNEL to be established for other health effects. Predicted exposures are not expected to exceed the DN(M)EL when the risk management measures/operational conditions outlined in section 2 are implemented. Risk management measures are based on qualitative risk characterisation. Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.
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Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Professional

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Use in laboratories - Professional
List of use descriptors : **Identified use name:** Use in laboratories - Professional
Process Category: PROC10, PROC15
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08a
Environmental contributing scenarios : **General exposures** - ERC08a
Health Contributing scenarios : **General measures applicable to all activities** - PROC10, PROC15
Laboratory activities - PROC15
Cleaning - PROC10

Processes and activities covered by the exposure scenario	: Use of small quantities within laboratory settings, including material transfers and equipment cleaning
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Maximum daily site tonnage (kg/day): 0.0069 kg/day
Frequency and duration of use	: Continuous release Emission days (days per year): 365 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from wide dispersive use (regional only): 0.5 Release fraction to wastewater from wide dispersive use: 0.5
Technical conditions and measures at process level (source) to prevent release	: Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil	: If discharging to municipal sewage treatment plant, provide the required on-site wastewater removal efficiency of: 0 % Risk from environmental exposure is driven by freshwater. Treat air emission to provide a typical removal efficiency of: 0 % Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of: 0 %
Organisational measures to prevent/limit release from site	: Not applicable.

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Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 71.4931346 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal	: Not applicable.
Conditions and measures related to external recovery of waste	: Not applicable.

Contributing scenario controlling worker exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting.

General measures (flammability)

Risks from the physicochemical hazards of substances, such as flammability or explosiveness can be controlled by implementing risk management measures at the workplace. It is recommended to follow the Dangerous Substances and Explosion Atmospheres Regulations (DSEAR) and The Equipment and Protective Systems Intended for use in Potentially Explosive Atmosphere Regulations (EPS). Based on the implementation of a selection of handling and storage risk management measures for the identified uses, the risk can be regarded as controlled to an acceptable level.

Use in contained systems. Keep away from sources of ignition - No smoking. Handle in well ventilated area to prevent formation of explosive atmosphere. Use equipment and protective systems approved for flammable substances. Restrict line velocity during pumping to avoid generation of electrostatic discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Refer to relevant technical standards EU regulations/national regulations. Review SDS for additional advice..

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	
Advice on general occupational hygiene	: Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 3: Laboratory activities

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Frequency and duration of use/exposure	: Covers daily exposures up to 8 hours (unless stated differently)
Other operational conditions affecting worker exposure	: Assumes use at not more than 20°C above ambient temperature.
Conditions and measures related to personal protection, hygiene and health evaluation	

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Contributing scenario controlling worker exposure for 4: Cleaning

Product characteristics : Liquid

Concentration of substance in mixture or article : Covers percentage substance in the product up to 100%

Frequency and duration of use/exposure : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting worker exposure : Assumes use at not more than 20°C above ambient temperature.

Conditions and measures related to personal protection, hygiene and health evaluation

Advice on general occupational hygiene : Assumes a good basic standard of occupational hygiene is implemented

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)

Exposure estimation and reference to its source : ESVOC SPERC 8.17.v1

Exposure estimation and reference to its source - Workers: 2: General measures applicable to all activities

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 3: Laboratory activities

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Exposure estimation and reference to its source - Workers: 4: Cleaning

Exposure assessment (human): : Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Exposure estimation and reference to its source : Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment : Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Maximum Risk Characterization Ratios for air emissions 0.000006192

Maximum Risk Characterisation Ratios for waste water emissions 0.0000959954

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Health : Available hazard data do not support the need for a DNEL to be established for other health effects.

Risk management measures are based on qualitative risk characterisation.

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment : Not available.

Health : Not available.

Annex to the extended Safety Data Sheet (eSDS)

Consumer

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Other consumer uses

List of use descriptors : **Identified use name:** Other consumer uses
Sector of end use: SU21
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08a, ERC08d
Market sector by type of chemical product: PC28, PC39

Environmental contributing scenarios : **General exposures** - ERC08a, ERC08d

Health Contributing scenarios : **General measures applicable to all activities** - PC28, PC39

Processes and activities covered by the exposure scenario	: Consumer uses e.g. as a carrier in cosmetics/personal care products, perfumes and fragrances. Note: For cosmetic and personal care products, risk assessment only required for the environment under REACH as human health is covered by alternative legislation.
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Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures	
Product characteristics	: Predominantly hydrophobic Substance is complex UVCB.
Amounts used	: Annual site tonnage (tonnes/year): 0.03071 tonnes/year Annual site tonnage (tonnes/year): 0.036 tonnes/year Fraction of EU tonnage used in region: 0.035780822 Fraction of EU tonnage used in region: 0.1 Fraction of Regional tonnage used locally: 0.0005 Maximum daily site tonnage (kg/day): 0.099 kg/day Regional use tonnage (tonnes/year): 72 tonnes/year
Frequency and duration of use	: Continuous release Emission days (days per year): 365 days per year
Environment factors not influenced by risk management	: Local freshwater dilution factor: 10 Local marine water dilution factor: 100 Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure	: Release fraction to air from process (initial release prior to RMM): 0.95 Release fraction to soil from process (initial release prior to RMM): 0.025 Release fraction to wastewater from process (initial release prior to RMM): 0.025
Conditions and measures related to municipal sewage treatment plant	: Assumed domestic sewage treatment plant flow: 2 000 m ³ /day Estimated substance removal from wastewater via municipal sewage treatment: 96 % Estimated substance removal from wastewater via municipal sewage treatment: 96.02 % Not applicable as there is no release to wastewater. Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 210.238653 kg/day Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 790 kg/day Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %

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Conditions and measures related to external treatment of waste for disposal	: External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste	: External recovery and recycling of waste should comply with applicable local and/or national regulations.

Contributing scenario controlling consumer exposure for 2: General measures applicable to all activities

General measures (aspiration)

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting. Just a sip of lamp oil - or even sucking the wick of lamps - may lead to life-threatening lung damage. Keep lamps filled with this liquid out of the reach of children.

General measures (flammability)

Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For flammable substances a selection of the following measures need to be implemented to control unintended ignition of flammable substances. These measures are expected to be suitable to prevent minor accidents which might occur during consumer use. Based on the implementation of a selection of handling and storage risk management measures for the identified uses, it is anticipated that there is no immediate concern as the risk should be controlled to an acceptable level. Use only with adequate ventilation. Keep away from sources of ignition - No smoking. Review SDS for additional advice..

Product characteristics	: Liquid
Amounts used	: Not applicable.
Frequency and duration of use/exposure	: Not applicable.
Other given operational conditions affecting consumers exposure	: Not applicable.
Conditions and measures related to personal protection and hygiene	
Advice on general occupational hygiene	: Not applicable.

Section 3 - Exposure estimation and reference to its source

Website:	: Not applicable.
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Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment):	: Hydrocarbon Block Method (Petrorisk)
Exposure estimation and reference to its source	: ESVOC SPERC 8.16.v1

Exposure estimation and reference to its source - Consumers: 2: General measures applicable to all activities

Exposure assessment (human):	: Not applicable.
Exposure estimation and reference to its source	: Not applicable.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.0000016141 Maximum Risk Characterization Ratios for air emissions 0.0000051 Maximum Risk Characterisation Ratios for waste water emissions 0.00012 Maximum Risk Characterisation Ratios for waste water emissions 0.000170191
Health	: Estimated consumer exposures are not expected to exceed DNELs when the identified operating conditions are adopted. [ConsG1] Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

Annex to the extended Safety Data Sheet (eSDS)

Consumer

Identification of the substance or mixture

Product definition : Mixture
Code : 1162071_13711857
Product name : EXXSOL PENTANE 25 <C>

Section 1 - Title

Short title of the exposure scenario : Use as a fuel - Consumer
List of use descriptors : **Identified use name:** Use as a fuel - Consumer
Sector of end use: SU21
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC09a, ERC09b
Market sector by type of chemical product: PC13
Environmental contributing scenarios : **General exposures** - ERC09a, ERC09b
Health Contributing scenarios : **General measures applicable to all activities** - PC13
Liquid: automotive refuelling - PC13
Liquid: Scooter refuelling - PC13
Liquid: garden equipment - use - PC13
Liquid: garden equipment - refuelling - PC13
Liquid: home space heater fuel - PC13

Processes and activities covered by the exposure scenario : Covers consumer uses in liquid fuels.

Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: General exposures

Product characteristics : Predominantly hydrophobic
Substance is complex UVCB.
Amounts used : Maximum daily site tonnage (kg/day): 21.49354521 kg/day
Frequency and duration of use : Continuous release
Emission days (days per year): 365 days per year
Environment factors not influenced by risk management : Local freshwater dilution factor: 10
Local marine water dilution factor: 10
Other operational conditions of use affecting environmental exposure : Release fraction to air from wide dispersive use (regional only): 0.01
Release fraction to wastewater from wide dispersive use: 0.00001
Conditions and measures related to municipal sewage treatment plant : Assumed domestic sewage treatment plant flow: 2 000 m³/day
Estimated substance removal from wastewater via municipal sewage treatment: 96.02 %
Maximum allowable site tonnage (MSafe) (kg/d): [Assumed domestic sewage treatment plant flow]: 60 668.68478 kg/day
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs: 96.02 %
Conditions and measures related to external treatment of waste for disposal : Not applicable.
Conditions and measures related to external recovery of waste : Not applicable.

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Contributing scenario controlling consumer exposure for 2: General measures applicable to all activities**General measures (aspiration)**

The H304 risk phrase (May be fatal if swallowed and enters airways) relates to potential for aspiration, a non-quantifiable hazard determined by physico-chemical properties (i.e. viscosity) that can occur during ingestion and also if it is vomited following ingestion. A DNEL cannot be derived. Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For substances classified as H304, the following measures need to be implemented to control the aspiration hazard.

Product safety-related measures: Do not ingest. If swallowed then seek immediate medical assistance. Do not induce vomiting. Just a sip of lamp oil - or even sucking the wick of lamps - may lead to life-threatening lung damage. Keep lamps filled with this liquid out of the reach of children.

General measures (flammability)

Risks from the physicochemical hazards of substances can be controlled by implementing risk management measures. For flammable substances a selection of the following measures need to be implemented to control unintended ignition of flammable substances. These measures are expected to be suitable to prevent minor accidents which might occur during consumer use. Based on the implementation of a selection of handling and storage risk management measures for the identified uses, it is anticipated that there is no immediate concern as the risk should be controlled to an acceptable level. Use only with adequate ventilation. Keep away from sources of ignition - No smoking. Review SDS for additional advice..

Product characteristics	: Liquid
Amounts used	: Not applicable.
Frequency and duration of use/exposure	: Not applicable.
Other given operational conditions affecting consumers exposure	: Not applicable.
Conditions and measures related to personal protection and hygiene	
Advice on general occupational hygiene	: Not applicable.

Contributing scenario controlling consumer exposure for 3: Liquid: automotive refuelling

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100 %.
Amounts used	: Covers skin contact area up to 210 cm ² For each use event, covers use amounts up to 37 500 g Covers use in room size of 100 m ³
Frequency and duration of use/exposure	: Covers use up to 1 times per day Covers use up to 52 days per year Covers outdoor use. Covers exposure up to 0.05 hour(s) Covers use under typical household ventilation.
Other given operational conditions affecting consumers exposure	: Covers use at ambient temperatures. Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
Conditions and measures related to personal protection and hygiene	
Advice on general occupational hygiene	: Not applicable.

Contributing scenario controlling consumer exposure for 4: Liquid: Scooter refuelling

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Amounts used	: Covers skin contact area up to 210 cm ² For each use event, covers use amounts up to 3 750 g Covers use in room size of 100 m ³

Frequency and duration of use/exposure	: Covers use up to 1 times per day Covers use up to 52 days per year Covers outdoor use. Covers exposure up to 0.03 hour(s) Covers use under typical household ventilation.
Other given operational conditions affecting consumers exposure	: Covers use at ambient temperatures. Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
Conditions and measures related to personal protection and hygiene	
Advice on general occupational hygiene	: Not applicable.

Contributing scenario controlling consumer exposure for 5: Liquid: garden equipment - use

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Amounts used	: For each use event, covers use amounts up to 750 g Covers use in room size of 100 m ³
Frequency and duration of use/exposure	: Covers use up to 1 times per day Covers use up to 26 days per year Covers outdoor use. Covers exposure up to 2 hour(s) Covers use under typical household ventilation.
Other given operational conditions affecting consumers exposure	: Covers use at ambient temperatures. Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
Conditions and measures related to personal protection and hygiene	
Advice on general occupational hygiene	: Not applicable.

Contributing scenario controlling consumer exposure for 6: Liquid: garden equipment - refuelling

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Amounts used	: Covers skin contact area up to 420 cm ² For each use event, covers use amounts up to 750 g Covers use in room size of 34 m ³
Frequency and duration of use/exposure	: Covers use up to 1 times per day Covers use up to 26 days per year Covers exposure up to 0.03 hour(s) Covers use in a one car garage (34 m ³) under typical ventilation.
Other given operational conditions affecting consumers exposure	: Covers use at ambient temperatures. Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
Conditions and measures related to personal protection and hygiene	
Advice on general occupational hygiene	: Not applicable.

Contributing scenario controlling consumer exposure for 7: Liquid: home space heater fuel

Product characteristics	: Liquid
Concentration of substance in mixture or article	: Covers percentage substance in the product up to 100%
Amounts used	: Covers skin contact area up to 210 cm ² For each use event, covers use amounts up to 3 000 g Covers use in room size of 20 m ³

Frequency and duration of use/exposure	: Covers use up to 1 times per day Covers use up to 365 days per year Covers exposure up to 0.03 hour(s) Covers use under typical household ventilation.
Other given operational conditions affecting consumers exposure	: Covers use at ambient temperatures. Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
Conditions and measures related to personal protection and hygiene	
Advice on general occupational hygiene	: Not applicable.

Section 3 - Exposure estimation and reference to its source

Website: : Not applicable.

Exposure estimation and reference to its source - Environment: 1: General exposures

Exposure assessment (environment): : Hydrocarbon Block Method (Petrorisk)
Exposure estimation and reference to its source : ESVOC SPERC 9.12c.v1

Exposure estimation and reference to its source - Consumers: 2: General measures applicable to all activities

Exposure assessment (human): : Not applicable.
Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Consumers: 3: Liquid: automotive refuelling

Exposure assessment (human): : Not applicable.
Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Consumers: 4: Liquid: Scooter refuelling

Exposure assessment (human): : Not applicable.
Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Consumers: 5: Liquid: garden equipment - use

Exposure assessment (human): : Not applicable.
Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Consumers: 6: Liquid: garden equipment - refuelling

Exposure assessment (human): : Not applicable.
Exposure estimation and reference to its source : Not applicable.

Exposure estimation and reference to its source - Consumers: 7: Liquid: home space heater fuel

Exposure assessment (human): : Not applicable.
Exposure estimation and reference to its source : Not applicable.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Further details on scaling and control technologies are provided in SPERC factsheet. Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Maximum Risk Characterization Ratios for air emissions 0.000000643 Maximum Risk Characterisation Ratios for waste water emissions 0.000354277
Health	: Estimated consumer exposures are not expected to exceed DNELs when the identified operating conditions are adopted. [ConsG1] Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.

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