ExxonMobil Signature Polymers

Exceed™ Flow m 0322.RI

Metallocene Polyethylene

Product Description

Exceed™ Flow m 0322.RI is an ethylene 1-hexene copolymer resin. Exceed™ metallocene polyethylene resins offer an outstanding balance between processing and film properties, including tensile, impact and puncture. Easier processing and excellent properties lead to significant high pressure LDPE replacement in many applications, yet containing compounds, and TNPP are not intentionally added to Exceed™ Flow m 0322.RI.

General

Availability [1]	▪ Africa & Middle East ▪ Asia Pacific	▪ Europe ▪ Latin America	▪ North America
Additive	▪ Antiblock: 2000 ppm ▪ Slip: No	▪ Thermal Stabilizer: Yes ▪ Alternative Processing Aid: Yes	
Applications	▪ Agricultural Film ▪ Blown Film	▪ Heavy Duty Bags ▪ Multilayer Packaging Film	▪ Shrink Film
Form(s)	▪ Pellets		
Revision Date	▪ 08/05/2026		

Resin Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Density / Specific Gravity	0.922	g/cm³	0.922	g/cm³	ASTM D792
Melt Index (190°C/2.16 kg)	0.27	g/10 min	0.27	g/10 min	ASTM D1238
Peak Melting Temperature	241	°F	116	°C	ExxonMobil Method

Thermal	Typical Value	(English)	Typical Value	(SI)	Test Based On
Vicat Softening Temperature	230	°F	110	°C	ExxonMobil Method

Film Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Strength at Yield MD	1700	psi	11	MPa	ASTM D882
Tensile Strength at Yield TD	1900	psi	13	MPa	ASTM D882
Tensile Strength at Break MD	8400	psi	60	MPa	ASTM D882
Tensile Strength at Break TD	8300	psi	60	MPa	ASTM D882
Elongation at Break MD	430	%	430	%	ASTM D882
Elongation at Break TD	680	%	680	%	ASTM D882
Secant Modulus MD - 1% Secant	37000	psi	250	MPa	ASTM D882
Secant Modulus TD - 1% Secant	46000	psi	320	MPa	ASTM D882
Dart Drop Impact	250	g	250	g	ASTM D1709A
Elmendorf Tear Strength MD	40	g	40	g	ASTM D1922
Elmendorf Tear Strength TD	430	g	430	g	ASTM D1922
Puncture Force	12	lbf	54	N	ExxonMobil Method
Puncture Energy	30	in·lb	3.4	J	ExxonMobil Method

Optical Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Gloss (45°)	43		43		ASTM D2457
Haze	12	%	12	%	ASTM D1003

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Fluoropolymers, or fluorine-containing compounds, and tris(nonylphenol) phosphite (TNPP) CAS# 26523-78-4 are not intentionally used by ExxonMobil in this product. Although this product is not routinely tested for their presence, based on product composition knowledge these substances are not expected to be present. However, the fact that these substances are not intentionally used by ExxonMobil in this product does not exclude that trace levels of these substances may be present as a result of the specific characteristics of the raw materials and/or of the manufacturing process.

ExxonMobil

Exceed™ Flow m 0322.RI
Metallocene Polyethylene

Processing Statement

Film (1 mil/25.4 micron) made on a 3.5 in (90 mm) blown film line with a 2.5:1 blow-up ratio, a target melt temperature of 400°F (204°C), a 30 mil (0.77 mm) die gap at a rate of 15 lbs/hr/in die circumference (0.85 kg/hr/mm-diameter).

Notes

Typical properties: these are not to be construed as specifications.

[1] Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: Contact Us

©2026 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com