

Exceed™ Tough m 4536.PA

Metallocene Polyethylene

Product Description

Exceed™ Tough m 4536.PA metallocene polyethylene is an ethylene 1-hexene copolymer designed to offer optimum balance of stiffness-toughness, excellent processability and superior environmental stress crack resistance(ESCR). Sufficient UV stabilizer should be added to meet outdoor application requirements.

General

Availability ¹	<ul style="list-style-type: none"> Africa & Middle East Asia Pacific 	<ul style="list-style-type: none"> Europe Latin America 	
Additive	<ul style="list-style-type: none"> Thermal Stabilizer: Yes 		
Applications	<ul style="list-style-type: none"> Bins Consumer Articles Containers 	<ul style="list-style-type: none"> General Moldings Playground Equipment Rotomolding 	<ul style="list-style-type: none"> Storage Tanks Toys
Form(s)	<ul style="list-style-type: none"> Pellets 		
Revision Date	<ul style="list-style-type: none"> 04/19/2024 		

Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density / Specific Gravity	0.936 g/cm ³	0.936 g/cm ³	ASTM D792
Melt Index (190°C/2.16 kg)	4.5 g/10 min	4.5 g/10 min	ASTM D1238
Peak Melting Temperature	255 °F	124 °C	ExxonMobil Method

Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	246 °F	119 °C	ASTM D1525

Molded Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield 2.0 in/min (50 mm/min)	2700 psi	19 MPa	ASTM D638
Tensile Strength at Break 2.0 in/min (50 mm/min)	4400 psi	31 MPa	ASTM D638
Elongation at Yield (2.0 in/min (51 mm/min))	10 %	10 %	ASTM D638
Elongation at Break (2.0 in/min (50 mm/min))	830 %	830 %	ASTM D638
Flexural Modulus - 1% Secant (0.051 in/min (1.3 mm/min))	92000 psi	630 MPa	ASTM D790A
Durometer Hardness (Shore D, 15 sec)	58	58	ASTM D2240

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Tris(nonylphenol)phosphite (TNPP) CAS# 26523-78-4 is not intentionally used by ExxonMobil in this product. Although this product is not routinely tested for its presence, based on product composition knowledge this substance is not expected to be present. However, the fact that this substance is not intentionally used by ExxonMobil in this product does not exclude that trace levels of this substance may be present as a result of the specific characteristics of the raw materials and/or of the manufacturing process.

Processing Statement

Specimens were compression molded in accordance with ASTM D 4703, Procedure C.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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