

# Vistalon™ 6602

## Ethylene Propylene Diene Terpolymer Rubber

Product Description	Key Features
Vistalon™ 6602 EPDM rubber is a medium ENB polymer with low ethylene and medium-high Mooney viscosity. It has a broad molecular weight distribution for excellent compounding processability. It is applicable for extruded applications like automotive weatherseals or hoses, combining high collapse resistance and smooth extrusion. It may also be used in molded applications requiring good compression set. The product is manufactured as pellets which fuse (agglomerate) during storage and transportation.	Designed for: <ul style="list-style-type: none"> <li>-Excellent processability resulting in shorter mixing and molding times</li> <li>-Good low temperature properties including flexibility and compression set</li> <li>-High collapse resistance</li> </ul>

General			
Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>▪ Africa &amp; Middle East</li> <li>▪ Asia Pacific</li> </ul>	<ul style="list-style-type: none"> <li>▪ Europe</li> <li>▪ Latin America</li> </ul>	<ul style="list-style-type: none"> <li>▪ North America</li> </ul>
Form(s)	<ul style="list-style-type: none"> <li>▪ Fused Pellets</li> </ul>		
Revision Date	<ul style="list-style-type: none"> <li>▪ 09/26/2023</li> </ul>		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
MLRA	250 MU-sec	250 MU-sec	ASTM D1646
Mooney Viscosity <sup>2</sup> (ML 1+4, 257°F (125°C))	80 MU	80 MU	ASTM D1646 (mod)
Ethylene Content <sup>3</sup>	55.0 wt%	55.0 wt%	ASTM D3900A

**Legal Statement**

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

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**Notes**

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

<sup>2</sup> Radial cavity dies, polymer remassed at 145+/- 10°C.

<sup>3</sup> Ethylene and VNB measured on reactor samples before oil injection. Product testing (if necessary) will use MEK extraction technique. Ethylene bias is 0.4 wt% and is subtracted from extracted product results, then compared to reactor spec of 59.0-65.0. No bias exists for VNB. Extracted product results are compared to reactor spec of 0.55-0.85.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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