

ExxonMobil™ PP7722KN

Polypropylene Impact Copolymer

Product Description

ExxonMobil™ PP7722KN is a low melt flow rate impact copolymer designed for ultra-high impact resistance and high melt strength. This resin offers good processability in combination with excellent mechanical properties. The target applications include corrugated sheet/boxes, thermoforming and rigid containers.

General

Availability ¹	<ul style="list-style-type: none"> Africa & Middle East Europe Latin America North America
Features	<ul style="list-style-type: none"> Antistatic Balanced Stiffness/Toughness Good Processability Medium Flow Nucleated Ultra High Impact Resistance
Uses	<ul style="list-style-type: none"> Consumer Applications Corrugated Board Crates Industrial Applications Pallets Rigid Packaging Thermoformed Rigid Containers Tool/Tote Box Toys
Appearance	<ul style="list-style-type: none"> Natural Color
Form(s)	<ul style="list-style-type: none"> Pellets
Processing Method	<ul style="list-style-type: none"> Extrusion Injection Molding Thermoforming
Revision Date	<ul style="list-style-type: none"> 01/17/2024

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.8 g/10 min	1.8 g/10 min	ASTM D1238
Density	0.900 g/cm ³	0.900 g/cm ³	ExxonMobil Method

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield 2.0 in/min (50 mm/min)	3850 psi	26.5 MPa	ASTM D638
Elongation at Yield (2.0 in/min (50 mm/min))	6.0 %	6.0 %	ASTM D638
Tensile Strain at Yield	5.8 %	5.8 %	ISO 527-2
Flexural Modulus - 1% Secant (0.051 in/min (1.3 mm/min))	193000 psi	1330 MPa	ASTM D790A
Flexural Modulus - 1% Secant	216000 psi	1490 MPa	ISO 178

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact			ASTM D256A
0°F (-18°C)	1.5 ft-lb/in	80 J/m	
32°F (0°C)	2.8 ft-lb/in	150 J/m	
73°F (23°C)	No Break	No Break	
Notched Izod Impact Strength			ISO 180
0°F (-18°C)	3.3 ft-lb/in ²	7.0 kJ/m ²	
32°F (0°C)	9.3 ft-lb/in ²	20 kJ/m ²	
73°F (23°C)	30 ft-lb/in ²	63 kJ/m ²	
Charpy Notched Impact Strength			ISO 179
-4°F (-20°C)	3.1 ft-lb/in ²	6.6 kJ/m ²	
32°F (0°C)	5.0 ft-lb/in ²	11 kJ/m ²	
73°F (23°C)	36 ft-lb/in ²	76 kJ/m ²	

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Heat Deflection Temperature (1.80 MPa) Flatwise	131 °F	54.8 °C	ExxonMobil Method
Heat Deflection Temperature (0.45 MPa) Flatwise	227 °F	109 °C	ExxonMobil Method

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Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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