

# Exact™ 4056A

## Ethylene-based Plastomer Resin

### Product Description

Exact™ 4056A is an ethylene-based hexene plastomer produced by ExxonMobil Chemical's EXXPOL® Catalyst Technology. This resin can be used in blends with polyolefins to improve the heat sealing performance and toughness in film applications. It is designed for use in dispersible film and batch inclusion bag applications. TnPP is not intentionally added to Exact™ 4056A resin.

### General

Availability <sup>1</sup>	▪ Latin America	▪ North America	
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Blend Partner	▪ Blown Film	
Form(s)	▪ Pellets		
Revision Date	▪ 10/23/2019		

### Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.883 g/cm <sup>3</sup>	0.883 g/cm <sup>3</sup>	ASTM D1505
Melt Index <sup>2</sup> (190°C/2.16 kg)	2.2 g/10 min	2.2 g/10 min	ASTM D1238
Peak Melting Temperature	164 °F	73 °C	ExxonMobil Method

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	134 °F	56.6 °C	ExxonMobil Method
Crystallization Peak, T <sub>c</sub>	131 °F	55 °C	ExxonMobil Method

### Film Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	380 psi	2.6 MPa	ASTM D882
Tensile Strength at Yield TD	300 psi	2.1 MPa	ASTM D882
Tensile Strength at Break MD	9400 psi	60 MPa	ASTM D882
Tensile Strength at Break TD	8300 psi	60 MPa	ASTM D882
Elongation at Break MD	490 %	490 %	ASTM D882
Elongation at Break TD	640 %	640 %	ASTM D882
Secant Modulus MD	4300 psi	30 MPa	ASTM D882
Secant Modulus TD	4800 psi	33 MPa	ASTM D882
Dart Drop Impact	620 g	620 g	ASTM D1709A
Elmendorf Tear Strength MD	90 g	90 g	ASTM D1922
Elmendorf Tear Strength TD	250 g	250 g	ASTM D1922
Puncture Force	17 lbf	74 N	ExxonMobil Method
Puncture Energy	56 in·lb	6.3 J	ExxonMobil Method

### Optical Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	79	79	ASTM D2457
Haze	2.5 %	2.5 %	ASTM D1003

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Tris(nonylphenol)phosphite (TNPP) CAS# 26523-78-4 is not intentionally used by ExxonMobil in this product. Although this product is not routinely tested for its presence, based on product composition knowledge this substance is not expected to be present. However, the fact that this substance is not intentionally used by ExxonMobil in this product does not exclude that trace levels of this substance may be present as a result of the specific characteristics of the raw materials and/or of the manufacturing process.

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#### Processing Statement

Film (1.25 mil/31.7 micron) made on a 2.5 inch blown film line having a 6 inch die with a 60 mil die gap at a 2.5:1 blow-up ratio and melt temperature of 360–380°F (182–193°C).

#### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

<sup>2</sup> Value reported is an estimate based on ExxonMobil's correlation from melt flow rate data measured at other standard conditions, based on ASTM D 1238.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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