

# ExxonMobil™ PP7684KNE1

## Polypropylene Impact Copolymer

### Product Description

A high crystallinity, high impact copolymer resin with medium melt flow rate and excellent processing attributes. It is designed to optimize cycle times by improving mold release of injection molded parts.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>Africa &amp; Middle East</li> <li>Europe</li> </ul>	<ul style="list-style-type: none"> <li>Latin America</li> <li>North America</li> </ul>	
Features	<ul style="list-style-type: none"> <li>Antistatic</li> <li>Balanced Stiffness/Toughness</li> </ul>	<ul style="list-style-type: none"> <li>Fast Molding Cycle</li> <li>Good Mold Release</li> </ul>	<ul style="list-style-type: none"> <li>Medium Impact Resistance</li> <li>Nucleated</li> </ul>
Uses	<ul style="list-style-type: none"> <li>Appliances</li> <li>Consumer Applications</li> </ul>	<ul style="list-style-type: none"> <li>Crates</li> <li>Industrial Applications</li> </ul>	<ul style="list-style-type: none"> <li>Packaging</li> <li>Tool/Tote Box</li> </ul>
Appearance	<ul style="list-style-type: none"> <li>Natural Color</li> </ul>		
Form(s)	<ul style="list-style-type: none"> <li>Pellets</li> </ul>		
Processing Method	<ul style="list-style-type: none"> <li>Compounding</li> </ul>	<ul style="list-style-type: none"> <li>Injection Molding</li> </ul>	
Revision Date	<ul style="list-style-type: none"> <li>10/01/2018</li> </ul>		

### Physical

	Typical Value (English)	Typical Value (SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	19 g/10 min	19 g/10 min	ASTM D1238
Density	0.900 g/cm <sup>3</sup>	0.900 g/cm <sup>3</sup>	ExxonMobil Method

### Mechanical

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield 2.0 in/min (51 mm/min)	3450 psi	23.8 MPa	ASTM D638
Tensile Stress at Yield	3350 psi	23.1 MPa	ISO 527-2/50
Elongation at Yield (2.0 in/min (51 mm/min))	4.5 %	4.5 %	ASTM D638
Tensile Strain at Yield	4.2 %	4.2 %	ISO 527-2/50
Flexural Modulus - 1% Secant 0.051 in/min (1.3 mm/min)	185000 psi	1280 MPa	ASTM D790A
0.51 in/min (13 mm/min)	214000 psi	1480 MPa	ASTM D790B
Flexural Modulus (0.079 in/min (2.0 mm/min))	185000 psi	1280 MPa	ISO 178

### Impact

	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact (73°F (23°C))	3.0 ft-lb/in	160 J/m	ASTM D256A
Notched Izod Impact Strength			ISO 180/1A
-40°F (-40°C)	3.4 ft-lb/in <sup>2</sup>	7.2 kJ/m <sup>2</sup>	
-4°F (-20°C)	3.7 ft-lb/in <sup>2</sup>	7.7 kJ/m <sup>2</sup>	
73°F (23°C)	6.8 ft-lb/in <sup>2</sup>	14 kJ/m <sup>2</sup>	
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	3.5 ft-lb/in <sup>2</sup>	7.3 kJ/m <sup>2</sup>	
-4°F (-20°C)	3.6 ft-lb/in <sup>2</sup>	7.5 kJ/m <sup>2</sup>	
32°F (0°C)	4.3 ft-lb/in <sup>2</sup>	9.0 kJ/m <sup>2</sup>	
73°F (23°C)	6.5 ft-lb/in <sup>2</sup>	14 kJ/m <sup>2</sup>	
Gardner Impact -20°F (-29°C), 0.125 in (3.18 mm), Geometry GC	197 in-lb	22.3 J	ASTM D5420

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Heat Deflection Temperature (1.80 MPa)	122 °F	50.1 °C	ISO 75-2/A
Heat Deflection Temperature (0.45 MPa)	191 °F	88.5 °C	ISO 75-2/Bf
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	221 °F	105 °C	ASTM D648

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#### Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

#### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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