

Exceed™ 1015 Series

Performance Polymer

Product Description

Exceed™ 1015 resin is an ethylene 1-hexene copolymer. Films made from Exceed™ 1015 resin have outstanding cold temperature toughness, impact strength and puncture. These superior strength properties, along with excellent heat sealing and hot tack performance, make this a very versatile packaging film resin. TnPP is not intentionally added to Exceed™ 1015 resin.

General

Availability ¹	<ul style="list-style-type: none"> Asia Pacific North America
Additive	<ul style="list-style-type: none"> Exceed™ 1015MA: Antiblock: No; Slip: No; Processing Aid: Yes; Thermal Stabilizer: Yes Exceed™ 1015MK: Antiblock: 5000 ppm; Slip: 1000 ppm; Processing Aid: Yes; Thermal Stabilizer: Yes
Applications	<ul style="list-style-type: none"> Bag in Box Barrier Food Packaging Blown Film Food Packaging Form Fill And Seal Packaging Freezer Film Heavy Duty Bags Ice Bags Lamination Film Multilayer Packaging Film Stand Up Pouches
Revision Date	<ul style="list-style-type: none"> 04/21/2020

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.915 g/cm ³	0.915 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	1.0 g/10 min	1.0 g/10 min	ASTM D1238
Peak Melting Temperature	242 °F	117 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1200 psi	8.2 MPa	ASTM D882
Tensile Strength at Yield TD	1200 psi	7.9 MPa	ASTM D882
Tensile Strength at Break MD	9300 psi	60 MPa	ASTM D882
Tensile Strength at Break TD	8200 psi	60 MPa	ASTM D882
Elongation at Break MD	470 %	470 %	ASTM D882
Elongation at Break TD	620 %	620 %	ASTM D882
Secant Modulus MD - 1% Secant	21000 psi	150 MPa	ASTM D882
Secant Modulus TD - 1% Secant	24000 psi	160 MPa	ASTM D882
Dart Drop Impact	740 g	740 g	ASTM D1709A
Elmendorf Tear Strength MD	210 g	210 g	ASTM D1922
Elmendorf Tear Strength TD	360 g	360 g	ASTM D1922
Puncture Force	12 lbf	53 N	ExxonMobil Method
Puncture Energy	40 in-lb	4.5 J	ExxonMobil Method

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	33	33	ASTM D2457
Haze	22 %	22 %	ASTM D1003

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Tris(nonylphenol)phosphite (TNPP) CAS# 26523-78-4 is not intentionally used by ExxonMobil in this product. Although this product is not routinely tested for its presence, based on product composition knowledge this substance is not expected to be present. However, the fact that this substance is not intentionally used by ExxonMobil in this product does not exclude that trace levels of this substance may be present as a result of the specific characteristics of the raw materials and/or of the manufacturing process.

Processing Statement

Film (1 mil/25.4 micron) made on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 403°F (206°C), a 60 mil (1.52 mm) die gap at a rate of 10 lbs/hr/in die circumference (1.79 kg/hr/cm).

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Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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