ExxonMobil Signature Polymers

Exceed™ Flow+ m 0216 Series

Metallocene Polyethylene

Product Description

Exceed™ Flow+ m 0216 is an eXtreme Performance linear low density polyethylene 1-hexene copolymer that is especially designed to have highmelt strength and superior tensile, impact, and puncture properties. The combination of high toughness, melt stability and good sealing performance makes this grade a versatile blown film resin. TnPP is not intentionally added to Exceed™ Flow+ m 0216. Exceed™ Flow+ m 0216 - when eXtreme Performance matters.

General

Availability [1]	▪ Africa & Middle East ▪ Asia Pacific	▪ Europe ▪ Latin America	▪ North America
Additive	▪ Exceed™ Flow+ m 0216.ML: Antiblock: No; Slip: No; Processing Aid: Yes; Thermal Stabilizer: Yes ▪ Exceed™ Flow+ m 0216.MQ: Antiblock: No; Slip: No; Processing Aid: No; Thermal Stabilizer: Yes		
Applications	▪ Construction Liners ▪ Food Packaging ▪ Geomembrane	▪ Greenhouse Film ▪ Heavy Duty Bags ▪ Lamination Film	▪ Shrink Film
Revision Date	▪ 05/22/2018		

Resin Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Density / Specific Gravity	0.916	g/cm³	0.916	g/cm³	ASTM D792
Melt Index (190°C/2.16 kg)	0.20	g/10 min	0.20	g/10 min	ASTM D1238
Peak Melting Temperature	230	°F	110	°C	ExxonMobil Method

Film Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Strength at Yield MD	1300	psi	8.9	MPa	ASTM D882
Tensile Strength at Yield TD	1400	psi	9.9	MPa	ASTM D882
Tensile Strength at Break MD	9400	psi	70	MPa	ASTM D882
Tensile Strength at Break TD	9700	psi	70	MPa	ASTM D882
Elongation at Break MD	390	%	390	%	ASTM D882
Elongation at Break TD	640	%	640	%	ASTM D882
Secant Modulus MD - 1% Secant	26000	psi	180	MPa	ASTM D882
Secant Modulus TD - 1% Secant	32000	psi	220	MPa	ASTM D882
Dart Drop Impact [2]	680	g	680	g	ASTM D1709
Elmendorf Tear Strength MD	60	g	60	g	ASTM D1922
Elmendorf Tear Strength TD	400	g	400	g	ASTM D1922
Puncture Force	15	lbf	67	N	ExxonMobil Method
Puncture Energy	43	in·lb	4.8	J	ExxonMobil Method

Optical Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Gloss (45°)	44		44		ASTM D2457
Haze	12	%	12	%	ASTM D1003

Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

Exceed™ Flow+ m 0216 can in principle be used in food contact applications in all EU Member States and in the USA (FDA). Migration or use limitations may apply. Please contact your ExxonMobil Chemical representative for more detailed information and/or actual compliance certification documents for the specific grade of interest.

Tris(nonylphenol)phosphite (TNPP) CAS# 26523-78-4 is not intentionally used by ExxonMobil in this product. Although this product is not routinely tested for its presence, based on product composition knowledge this substance is not expected to be present. However, the fact that this substance is not intentionally used by ExxonMobil in this product does not exclude that trace levels of this substance may be present as a result of the specific characteristics of the raw materials and/or of the manufacturing process.

ExxonMobil

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Processing Statement

Film (1 mil/25.4 micron) made from Exceed™ Flow+ m 0216.ML on a 2.5 inch blown film line equipped with 2.5:1 blow-up ratio, 30 mil die gap, 24 inch frostline, 425°F melt temperature and 10lbs/die in/hr.

Notes

Typical properties: these are not to be construed as specifications.

[1] Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

[2] Dart Head Type C

For additional technical, sales and order assistance: Contact Us

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