

# ExxonMobil™ LD 2022.BW

# Low Density Polyethylene

#### **Product Description**

ExxonMobil™ LD 2022.BW is a LDPE grade, offering a good balance of optical and mechanical properties.

| General                       |  |           |   |  |                      |
|-------------------------------|--|-----------|---|--|----------------------|
| Availability <sup>1</sup>     | <ul> <li>Latin America</li> </ul>  |           | <ul> <li>North America</li> </ul>   |  |                      |
| Additive                      | Antiblock: No  |           | <ul><li>Slip: No</li></ul>  | <ul> <li>Thermal Stabilizer: Yes</li> </ul>  |                      |
| Applications                  | <ul><li>Blend Partner</li><li>Cast Film</li><li>Compounding</li><li>Foams</li><li>Form Fill And Seal Packaging</li></ul> |           | <ul><li>Freezer Film</li><li>Lamination Film</li><li>Light Duty Shrink Film</li><li>Liners</li><li>Mail Bag</li></ul> | <ul><li>Produce Bags</li><li>Shoppers</li><li>Textile Packaging</li><li>Tough Medium Sized Molding</li></ul> |                      |
| Revision Date                 | • 06/17/2020   |           |   |  |                      |
| Resin Properties              | Typical Value  | (English) | Typical Value   | (SI)   | Test Based On        |
| Density                       | 0.923  | g/cm³     | 0.923   | g/cm³  | ASTM D1505           |
| Melt Index (190°C/2.16 kg)    | 2.0  | g/10 min  | 2.0   | g/10 min   | ASTM D1238           |
| Peak Melting Temperature      | 228  | °F        | 109   | °C   | ExxonMobil<br>Method |
| -<br>Thermal                  | Typical Value  | (English) | Typical Value   | (SI)   | Test Based On        |
| Vicat Softening Temperature   | 196  | °F        | 91.0  | °C   | ExxonMobil<br>Method |
| Film Properties               | Typical Value  | (English) | Typical Value   | (SI)   | Test Based On        |
| Tensile Strength at Yield MD  | 1500   | psi       | 10  | MPa  | ASTM D882            |
| Tensile Strength at Yield TD  | 1600   | psi       | 11  | MPa  | ASTM D882            |
| Tensile Strength at Break MD  | 4300   | psi       | 30  | MPa  | ASTM D882            |
| Tensile Strength at Break TD  | 3300   | psi       | 23  | MPa  | ASTM D882            |
| Elongation at Break MD        | 240  | %         | 240   | %  | ASTM D882            |
| Elongation at Break TD        | 550  | %         | 550   | %  | ASTM D882            |
| Secant Modulus MD - 1% Secant | 30000  | psi       | 200   | MPa  | ASTM D882            |
| Secant Modulus TD - 1% Secant | 37000  | psi       | 260   | MPa  | ASTM D882            |
| Dart Drop Impact              | 110  | g         | 110   | g  | ASTM D1709A          |
| Elmendorf Tear Strength MD    | 290  | g         | 290   | g  | ASTM D1922           |
| Elmendorf Tear Strength TD    | 100  | g         | 100   | g  | ASTM D1922           |
| Puncture Force                | 11   | lbf       | 48  | N  | ExxonMobil<br>Method |
| Puncture Energy               | 12   | in·lb     | 1.3   | J  | ExxonMobil<br>Method |
| Optical Properties            | Typical Value  | (English) | Typical Value   | (SI)   | Test Based On        |
| Gloss (45°)                   | 69   |           | 69  |  | ASTM D2457           |
| Haze                          | 5.6  | %         | 5.6   | %  | ASTM D1003           |

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### **Processing Statement**

Film (1.5 mil/38.1 micron) made from LD 2022.BW resins on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 340-360°F (171-182°C), a 30 mil (0.76 mm) die gap at a rate of 8 lbs/hr/in die circumference (1.43 kg/hr/cm).

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#### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

#### For additional technical, sales and order assistance: Contact Us

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