

ISO 868

ExxonMobil™ LD 6524.BA

(Legacy name: ExxonMobil™ LDPE LD 605BA)
Low Density Polyethylene

Product Description

ExxonMobil™ LD 6524.BA resin is a general purpose LDPE grade characterized by good stiffness, toughness, and processability.

General					
Availability ¹	 Africa & Middle East 		 Asia Pacific 	• Euro	рре
Additive	Antiblock: No		Slip: No	 Thermal Stabilizer: No 	
Applications	CompoundingFood Packaging		Houseware ArticlesInjection Molding	Masterbatch Base ResinRigid Medium Sized Molding	
Form(s)	 Pellets 				
Revision Date	• 10/01/2018				
Resin Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Density	0.924	g/cm³	0.924	g/cm³	ASTM D1505
Melt Index (190°C/2.16 kg)	6.5	g/10 min	6.5	g/10 min	ASTM D1238
Peak Melting Temperature	223	°F	106	°C	ExxonMobil Method
Thermal	Typical Value	(English)	Typical Value	(SI)	Test Based On
Vicat Softening Temperature	192	°F	89	°C	ISO 306
Molded Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Modulus	23000	psi	160	MPa	ISO 527-1/1A/1
Tensile Stress (100% Strain)	1410	psi	9.7	MPa	ISO 527-2/1A/5
Tensile Strain at Break	150	%	150	%	ISO 527-2/1A/5

Legal Statement

Shore Hardness (Shore D, 15 sec)

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

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Processing Statement

The molded properties have been measured on 4 mm (157.5 mil) thick injection molded specimen, based on ISO 1872-2

Notes

Typical properties: these are not to be construed as specifications.

Effective Date: 10/01/2018 ExxonMobil Page: 1 of 2

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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