

# ExxonMobil™ LDPE LD 129 Series

## Low Density Polyethylene Resin

### Product Description

ExxonMobil™ LD 129 Series are medium density homopolymer resins with good clarity and excellent stiffness. Films made from LD 129 resins can be used in overwrap applications and in push through type packaging equipment. LD 129 resins are suitable for processing in either blown or cast film equipment.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>Latin America</li> <li>North America</li> </ul>
Additive	<ul style="list-style-type: none"> <li>LD 129.24: Antiblock: 1000 ppm; Slip: No; Thermal Stabilizer: Yes</li> <li>LD 129.DS: Antiblock: 1000 ppm; Slip: No; Thermal Stabilizer: Yes</li> </ul>
Applications	<ul style="list-style-type: none"> <li>Bread Bags</li> <li>Cast Film</li> <li>Co-Extrusion Films</li> <li>Diaper Backsheet</li> <li>Embossed Film</li> <li>Hygiene Packaging</li> <li>Label Film</li> <li>Overwrap Film</li> <li>Paper Overwrap</li> </ul>
Form(s)	<ul style="list-style-type: none"> <li>Pellets</li> </ul>
Revision Date	<ul style="list-style-type: none"> <li>06/17/2020</li> </ul>

### Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.929 g/cm <sup>3</sup>	0.929 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	2.3 g/10 min	2.3 g/10 min	ASTM D1238
Peak Melting Temperature	243 °F	117 °C	ExxonMobil Method

### Film Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	2100 psi	15 MPa	ASTM D882
Tensile Strength at Yield TD	2300 psi	16 MPa	ASTM D882
Tensile Strength at Break MD	3400 psi	23 MPa	ASTM D882
Tensile Strength at Break TD	2500 psi	17 MPa	ASTM D882
Elongation at Break MD	180 %	180 %	ASTM D882
Elongation at Break TD	470 %	470 %	ASTM D882
Secant Modulus MD - 1% Secant	46000 psi	320 MPa	ASTM D882
Secant Modulus TD - 1% Secant	56000 psi	390 MPa	ASTM D882
Dart Drop Impact	70 g	70 g	ASTM D1709A
Elmendorf Tear Strength MD	100 g	100 g	ASTM D1922
Elmendorf Tear Strength TD	270 g	270 g	ASTM D1922
Puncture Force	7 lbf	29 N	ExxonMobil Method
Puncture Energy	2.8 in-lb	0.32 J	ExxonMobil Method

### Optical Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	70	70	ASTM D2457
Haze	8.0 %	8.0 %	ASTM D1003

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

Film (1.5 mil/38.1 micron) made from LD 129.24 resin on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 340-360°F (171-182°C), a 30 mil (0.76 mm) die gap at a rate of 8 lbs/hr/in die circumference (1.43 kg/hr/cm).

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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