

# ExxonMobil™ HD 5453HL

(Legacy name: Paxon™ BA53-055)

## High Density Polyethylene

### Product Description

ExxonMobil™ HD 5453HL is a high molecular weight, high-density polyethylene copolymer. This resin has superior stress crack resistance, high impact strength and good rigidity.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>Latin America</li> <li>North America</li> </ul>
Additive	<ul style="list-style-type: none"> <li>Antistatic: No</li> </ul>
Applications	<ul style="list-style-type: none"> <li>Drums</li> <li>Food Packaging</li> <li>Heavy Gauge Sheet</li> <li>Large Part Blow Molding</li> <li>Thermoformed Parts</li> </ul>
Form(s)	<ul style="list-style-type: none"> <li>Pellets</li> </ul>
Revision Date	<ul style="list-style-type: none"> <li>08/21/2020</li> </ul>

### Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.954 g/cm <sup>3</sup>	0.954 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	< 0.10 g/10 min	< 0.10 g/10 min	ASTM D1238
High Load Melt Index (190°C/21.6 kg)	5.3 g/10 min	5.3 g/10 min	ASTM D1238

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	261 °F	127 °C	ASTM D1525
Peak Melting Temperature	270 °F	132 °C	ExxonMobil Method
Crystallization Peak, T <sub>c</sub>	243 °F	117 °C	ExxonMobil Method

### Molded Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield	4000 psi	28 MPa	ASTM D638
Flexural Modulus			
1% Secant : 0.051 in/min (1.3 mm/min)	150000 psi	1000 MPa	ASTM D790A
2% Secant	120000 psi	860 MPa	ASTM D790
Environmental Stress-Crack Resistance			ASTM D1693B
100% Igepal	> 1000 hr	> 1000 hr	
Durometer Hardness (Shore D, 15 sec)	62	62	ASTM D2240

### Impact

	Typical Value (English)	Typical Value (SI)	Test Based On
Charpy Notched Impact Strength			ISO 179/1eA
-4°F (-20°C)	9.5 ft-lb/in <sup>2</sup>	20 kJ/m <sup>2</sup>	
73°F (23°C)	13 ft-lb/in <sup>2</sup>	27 kJ/m <sup>2</sup>	

### Additional Information

All molded properties were measured on compression molded plaques. ExxonMobil™ HD 5453HL has UL recognition. Contact your ExxonMobil Chemical representative for details.

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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