

ExxonMobil™ PP7654KNE2

Polypropylene Impact Copolymer

Product Description

A high impact copolymer resin with medium melt flow rate and excellent processing attributes. It is designed for injection molded large consumer and industrial parts.

General

Availability ¹	▪ North America		
Features	▪ Good Colorability	▪ Good Mold Release	▪ Medium Impact Resistance
	▪ Good Dimensional Stability	▪ Good Thermal Stability	
Uses	▪ Automotive Applications	▪ Consumer Applications	▪ Household Goods
Appearance	▪ Natural Color		
Form(s)	▪ Pellets		
Processing Method	▪ Injection Molding		
Revision Date	▪ 09/01/2015		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	17 g/10 min	17 g/10 min	ASTM D1238
Density	0.900 g/cm ³	0.900 g/cm ³	ExxonMobil Method

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield 2.0 in/min (51 mm/min)	3220 psi	22.2 MPa	ASTM D638
Elongation at Yield (2.0 in/min (51 mm/min))	4.6 %	4.6 %	ASTM D638
Flexural Modulus - 1% Secant 0.051 in/min (1.3 mm/min)	179000 psi	1230 MPa	ASTM D790A
0.51 in/min (13 mm/min)	200000 psi	1380 MPa	ASTM D790B

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact ² (73°F (23°C))	4.4 ft-lb/in	230 J/m	ASTM D256A

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	206 °F	96.6 °C	ASTM D648

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

² Value reported is for complete breaks only.

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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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