

ExxonMobil™ LD 1119 Series

(Legacy name: ExxonMobil™ LDPE LD 103 Series)

Low Density Polyethylene

Product Description

ExxonMobil™ LD 1119 resins are homopolymer industrial film resins with excellent toughness. LD 1119 resins have a low melt index, which provides good impact strength and melt strength over a range of gauges.

General

Availability ¹	<ul style="list-style-type: none"> Latin America North America
Additive	<ul style="list-style-type: none"> LD 1119.LS: Antiblock: 3000 ppm; Slip: No; Thermal Stabilizer: Yes LD 1119.PM: Antiblock: No; Slip: No; Thermal Stabilizer: Yes
Applications	<ul style="list-style-type: none"> Agricultural Film Blend Partner Co-Extrusion Films Form Fill And Seal Packaging Freezer Film Liners Medium Duty Shrink Film Rubber Bale Wrap
Form(s)	<ul style="list-style-type: none"> Pellets
Revision Date	<ul style="list-style-type: none"> 06/17/2020

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.919 g/cm ³	0.919 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	1.1 g/10 min	1.1 g/10 min	ASTM D1238
Peak Melting Temperature	226 °F	108 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	196 °F	91.0 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1500 psi	10 MPa	ASTM D882
Tensile Strength at Yield TD	1500 psi	10 MPa	ASTM D882
Tensile Strength at Break MD	4500 psi	31 MPa	ASTM D882
Tensile Strength at Break TD	3500 psi	24 MPa	ASTM D882
Elongation at Break MD	250 %	250 %	ASTM D882
Elongation at Break TD	610 %	610 %	ASTM D882
Secant Modulus MD - 1% Secant	29000 psi	200 MPa	ASTM D882
Secant Modulus TD - 1% Secant	37000 psi	260 MPa	ASTM D882
Dart Drop Impact	120 g	120 g	ASTM D1709A
Elmendorf Tear Strength MD	270 g	270 g	ASTM D1922
Elmendorf Tear Strength TD	90 g	90 g	ASTM D1922
Puncture Force	14 lbf	60 N	ExxonMobil Method
Puncture Energy	19 in-lb	2.1 J	ExxonMobil Method

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	54	54	ASTM D2457
Haze	9.2 %	9.2 %	ASTM D1003

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Film (1.5 mil / 38.1 micron) made from LD 1119 resin on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 340-360°F (171-182°C), a 30 mil (0.76 mm) die gap at a rate of 8 lbs/hr/in die circumference (1.43 kg/hr/cm).

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Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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