ExxonMobil Signature Polymers

ExxonMobil™ LD 06031.CW Blown

Low Density Polyethylene

Product Description

ExxonMobil™ LD 06031.CW offers good mechanical properties as well as excellent opticals.

General

Availability [1]	▪ Africa & Middle East	▪ Europe	
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Co-Extrusion Films ▪ Label Film	▪ Lamination Film ▪ Medium Duty Shrink Film	▪ Overwrap Film
Revision Date	▪ 01/01/2017		

Resin Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Density	0.931	g/cm³	0.931	g/cm³	ASTM D1505
Melt Index (190°C/2.16 kg)	0.60	g/10 min	0.60	g/10 min	ASTM D1238
Peak Melting Temperature	241	°F	116	°C	ExxonMobil Method

Film Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Strength at Yield TD	2300	psi	16	MPa	ASTM D882
Tensile Strength at Break MD	4100	psi	29	MPa	ASTM D882
Tensile Strength at Break TD	3200	psi	22	MPa	ASTM D882
Elongation at Break MD	350	%	350	%	ASTM D882
Elongation at Break TD	550	%	550	%	ASTM D882
Secant Modulus MD - 1% Secant	50000	psi	340	MPa	ASTM D882
Secant Modulus TD - 1% Secant	57000	psi	390	MPa	ASTM D882
Dart Drop Impact	100	g	100	g	ASTM D1709A
Elmendorf Tear Strength MD	200	g	200	g	ASTM D1922
Elmendorf Tear Strength TD	230	g	230	g	ASTM D1922

Optical Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Gloss (45°)	65		65		ASTM D2457
Haze	7.0	%	7.0	%	ASTM D1003

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Processing Statement

The test specimen were prepared on ExxonMobil™ LD 06031.CW, 50µm (1.97mil) thick film, using a 200 mm (7.9 in) die, die gap of 1.0 mm (39.4 mil), Blow-Up Ratioof 2.5 and temperature profile of 180 - 190°C (356 - 374°F).

Notes

Typical properties: these are not to be construed as specifications.

[1] Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: Contact Us

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