

# ExxonMobil™ EVA 150028

## Ethylene Vinyl Acetate Copolymer

### Product Description

ExxonMobil™ EVA 150028 is a high flow, 27.6% VA copolymer that has very good compatibility with hydrocarbon and natural tackifiers and most waxes. It is suitable for making hot melt adhesives, sealants and wax blends.

### General

Availability <sup>1</sup>	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Adhesives and Sealants ▪ Hot Melt Adhesives	▪ Industrial Sealants ▪ Wax Blends	
Form(s)	▪ Pellets		
Revision Date	▪ 06/11/2020		

### Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.945 g/cm <sup>3</sup>	0.945 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	150 g/10 min	150 g/10 min	ASTM D1238
Vinyl Acetate Content	27.6 wt%	27.6 wt%	ExxonMobil Method
Peak Melting Temperature	151 °F	66 °C	ExxonMobil Method

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	124 °F	51.0 °C	ExxonMobil Method

### Molded Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break	330 psi	2.3 MPa	ExxonMobil Method
Elongation at Break	522 %	522 %	ExxonMobil Method
Flexural Modulus - 1% Secant	2700 psi	19 MPa	ExxonMobil Method
Durometer Hardness			ExxonMobil Method
Shore A, 15 sec	75	75	
Shore D, 15 sec	19	19	

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

All physical properties were measured on compression molded specimens.

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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[For additional technical, sales and order assistance: Contact Us](#)

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