

# ExxonMobil™ EVA 2326.12

(Legacy name: Escorene™ Ultra UL 7765)

## Ethylene Vinyl Acetate Copolymer

### Product Description

ExxonMobil™ EVA 2326.12 is a high viscosity, 26.2% VA copolymer that has very good flexibility and low temperature toughness. It has good compatibility with both hydrocarbon and natural tackifiers and most waxes, and is suitable for making hot melt adhesives, sealants and wax blends. The resin accepts high filler level and is therefore suitable for W&C applications, in particular for halogen free, flame retardant compounds.

### General

Availability <sup>1</sup>	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Adhesives and Sealants ▪ Bonding Adhesives	▪ Hot Melt Adhesives ▪ Industrial Sealants	▪ Wax Blends ▪ Wire and Cable Compounds
Form(s)	▪ Pellets		
Revision Date	▪ 06/11/2020		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.950 g/cm <sup>3</sup>	0.950 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	2.3 g/10 min	2.3 g/10 min	ASTM D1238
Vinyl Acetate Content	26.2 wt%	26.2 wt%	ExxonMobil Method
Peak Melting Temperature	167 °F	75 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	153 °F	67.0 °C	ExxonMobil Method

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break	> 1600 psi	> 11 MPa	ExxonMobil Method
Elongation at Break	> 800 %	> 800 %	ExxonMobil Method
Flexural Modulus - 1% Secant	4800 psi	33 MPa	ExxonMobil Method
Durometer Hardness			ExxonMobil Method
Shore A, 15 sec	84	84	
Shore D, 15 sec	29	29	

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

All physical properties were measured on compression molded specimens.

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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