

# Exxtra™ Adhere EAA8511

## Ethylene Acrylic Acid Copolymer

### Product Description

Exxtra™ Adhere EAA8511 resin is primarily intended for extrusion coating, coextrusion coating, and extrusion lamination. Exxtra™ Adhere EAA8511 resin offers the following advantages: excellent adhesion to polar substrates, aluminum foil, metallized films, paper, iron, steel, and glass; high bond resistance when used to pack acidic food products; excellent coextrusion adhesive resin for polyamides; outstanding sealing performance; very low temperature sealing with high strength; and high hot tack forces and good seal through contamination.

### General

Availability <sup>1</sup>	▪ Africa & Middle East	▪ Asia Pacific	▪ Europe
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: No
Applications	▪ Aluminum Containing Packaging ▪ Cable Shielding ▪ Coextrusion Coating	▪ Extrusion Coating ▪ Extrusion Lamination ▪ Food Packaging	▪ Metallized Films
Revision Date	▪ 07/01/2018		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.940 g/cm <sup>3</sup>	0.940 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	8.5 g/10 min	8.5 g/10 min	ASTM D1238
Acrylic Acid Content	11.0 wt%	11.0 wt%	ExxonMobil Method
Peak Melting Temperature	204 °F	95 °C	ExxonMobil Method

Coating Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Draw Down Constant output at 35 rpm, 536°F (280°C)	230 m/min	230 m/min	ExxonMobil Method
Neck-in 82 ft/min (25 m/min), Constant output at 35 rpm, 536°F (280°C)	4.1 in	10 cm	ExxonMobil Method
164 ft/min (50 m/min), Constant output at 35 rpm, 536°F (280°C)	2.1 in	5.3 cm	
328 ft/min (100 m/min), Constant output at 35 rpm, 536°F (280°C)	1.5 in	3.7 cm	

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

Typical values obtained on a pilot coextrusion coating line at ExxonMobil Europe Technical Center, at an air gap of 170 mm (6.69 in). Excellent results are obtained in extrusion coating at 260°C to 280°C (500 - 536 °F) temperature range. Processing temperatures above 300°C (572 °F) may cause resin degradation. To minimize corrosion risk, all exposed metal surfaces in the extruder and die should be made from corrosion resistant metals or nickel/chrome plated. Exxtra™ Adhere resin should be fed into the extruder after LDPE of a similar or higher melt index. Machines should always be completely purged with LDPE or a suitable cleaning compound before shutdown.

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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