

# Exceed™ 4518CB Cast

## Performance Polymer

### Product Description

Exceed™ 4518CB resin is an ethylene 1-hexene copolymer. Film made from Exceed™ 4518CB resin has outstanding tensile properties and impact and puncture toughness. These superior properties, along with excellent drawability, make this a versatile resin for both monolayer and multilayer packaging and cast stretch film.

### General

Availability <sup>1</sup>	▪ Latin America	▪ North America	
Additive	▪ Antiblock: No	▪ Processing Aid: No	
	▪ Slip: No	▪ Thermal Stabilizer: Yes	
Applications	▪ Cast Film	▪ Diaper Backsheet	▪ Packaging Films
	▪ Cast Stretch Film	▪ Hygiene film	▪ Personal Care
Revision Date	▪ 02/23/2018		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.918 g/cm <sup>3</sup>	0.918 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	4.5 g/10 min	4.5 g/10 min	ASTM D1238
Peak Melting Temperature	237 °F	114 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1200 psi	8.3 MPa	ASTM D882
Tensile Strength at Yield TD	1100 psi	7.3 MPa	ASTM D882
Tensile Strength at Break MD	9700 psi	70 MPa	ASTM D882
Tensile Strength at Break TD	7000 psi	48 MPa	ASTM D882
Elongation at Break MD	500 %	500 %	ASTM D882
Elongation at Break TD	730 %	730 %	ASTM D882
Secant Modulus MD - 1% Secant	15000 psi	100 MPa	ASTM D882
Secant Modulus TD - 1% Secant	18000 psi	120 MPa	ASTM D882
Dart Drop Impact	140 g	140 g	ASTM D1709A
Elmendorf Tear Strength MD	150 g	150 g	ASTM D1922
Elmendorf Tear Strength TD	460 g	460 g	ASTM D1922
Puncture Force	11 lbf	48 N	ExxonMobil Method
Puncture Energy	39 in-lb	4.5 J	ExxonMobil Method

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	87	87	ASTM D2457
Haze	2.2 %	2.2 %	ASTM D1003

### Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

### Processing Statement

Film (0.8 mil / 20 micron) obtained on a Black Clawson 3.5 inch cast line at a 5.5 inch melt curtain length, 520-580°F melt temperature, 80°F chill roll temperature and 750 fpm line speed.

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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