

Vistamaxx™ Performance Polymer 6502

Propylene Elastomer

Product Description	Key Features
Vistamaxx 6502 is primarily composed of isotactic propylene repeat units with random ethylene distribution, and is produced using ExxonMobil's proprietary metallocene catalyst technology.	<ul style="list-style-type: none"> Can be blended with PE, PP and other polymers, including styrenic block copolymers. Excellent adhesion to conventional and metallocene PP and PE. Good chemical resistance to aqueous systems and non-hydrocarbon based fluids. RoHS compliant.

General			
Availability ¹	<ul style="list-style-type: none"> Africa & Middle East Asia Pacific 	<ul style="list-style-type: none"> Europe Latin America 	<ul style="list-style-type: none"> North America
Applications	<ul style="list-style-type: none"> Compounding 	<ul style="list-style-type: none"> Injection Molding 	<ul style="list-style-type: none"> Polymer Modification
Uses	<ul style="list-style-type: none"> Compounding 		
RoHS Compliance	<ul style="list-style-type: none"> RoHS Compliant 		
Form(s)	<ul style="list-style-type: none"> Pellets 		
Revision Date	<ul style="list-style-type: none"> 07/14/2020 		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Density ²	0.865 g/cm ³	0.865 g/cm ³	ExxonMobil Method
Melt Index ² (190°C/2.16 kg)	21 g/10 min	21 g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) ² (230°C/2.16 kg)	45 g/10 min	45 g/10 min	ExxonMobil Method
Ethylene Content	13 wt%	13 wt%	ExxonMobil Method

Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Durometer Hardness (Shore A)	71	71	ExxonMobil Method

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100%	400 psi	2.8 MPa	ExxonMobil Method
Tensile Stress at 300%	430 psi	2.9 MPa	ExxonMobil Method
Tensile Strength at Break	> 1100 psi	> 7.6 MPa	ExxonMobil Method
Elongation at Break	> 800 %	> 800 %	ExxonMobil Method
Flexural Modulus - 1% Secant	3000 psi	20 MPa	ExxonMobil Method

Elastomers	Typical Value (English)	Typical Value (SI)	Test Based On
Tear Strength (Die C)	232 lbf/in	40.6 kN/m	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	125 °F	51.4 °C	ExxonMobil Method

Additional Information
Please contact Customer Service for food law compliance information.

Legal Statement
This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

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Processing Statement

Vistamaxx polymers have a wide temperature processing window. A good starting point for temperatures is 10°C above the highest melting point. This material does not require drying and can be compounded or used in a dry blend. Use conventional processing knowledge to ensure mixing of the materials.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

² Property specified in conventional unit of measure.

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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