

# Vistamaxx<sup>™</sup> Performance Polymer 6202FL Propylene Elastomer

# **Product Description**

Vistamaxx 6202FL is primarily composed of isotactic propylene repeat units with random ethylene distribution, and is produced using ExxonMobil's proprietary metallocene catalyst technology. The 'FL' designates this product passes ExxonMobil's test for film appearance with regard to gels, as needed for performance film applications ('A' rating).

# **Key Features**

- Suitable for a wide range of cast film, extrusion coating, extrusion lamination and injection molding applications.
- · Very good elasticity, flexibility and toughness.
- Excellent adhesion to conventional or metallocene PP and PE, and to various polyolefinic substrates (film, woven and nonwoven).
- Very low seal initiation temperature combined with high seal strength when used as an extrusion coating or laminating layer.
- High peel forces when used as adhesive layer of co-extruded surface protection films and masking tapes.
- Very effective at increasing the coefficient of friction of PE or PP blends
- Good chemical resistance to aqueous systems and non-hydrocarbon based fluids.
- May be used in food contact applications (see FDA and EU notes).
- RoHS compliant.

General						
Availability <sup>1</sup>	<ul><li>Africa &amp; Middle East</li><li>Asia Pacific</li></ul>		<ul><li>Europe</li><li>Latin America</li></ul>	• North	North America	
Applications	<ul><li>Calendered Profiles</li><li>Calendered Sheeting</li><li>Cast Film</li></ul>	)	<ul><li>Extruded Profiles</li><li>Extruded Sheeting</li><li>Extrusion Coating</li></ul>	<ul><li>Extrusion Lamination</li><li>Injection Molding</li><li>PP/TPE Modification</li></ul>		
Uses	<ul> <li>Compounding</li> </ul>		• Film	<ul> <li>Packaging</li> </ul>		
RoHS Compliance	<ul> <li>RoHS Compliant</li> </ul>					
Form(s)	<ul> <li>Pellets</li> </ul>					
Revision Date	• 07/14/2020					
Physical	Typical Value	(English)	Typical Value	(SI)	Test Based On	
Density <sup>2</sup>	0.862	g/cm³	0.862	g/cm³	ExxonMobil Method	
Melt Index <sup>2</sup> (190°C/2.16 kg)	9.1	g/10 min	9.1	g/10 min	ASTM D1238	
Melt Mass-Flow Rate (MFR) <sup>2</sup> (230°C/2.16 kg)	20	g/10 min	20	g/10 min	ExxonMobil Method	
Ethylene Content	15	wt%	15	wt%	ExxonMobil Method	
Hardness	Typical Value	(English)	Typical Value	(SI)	Test Based On	
Durometer Hardness (Shore A)	64		64		ExxonMobil Method	
Mechanical	Typical Value	(English)	Typical Value	(SI)	Test Based On	
Tensile Stress at 100%	320	psi	2.2	MPa	ExxonMobil Method	
Tensile Stress at 300%	370	psi	2.6	MPa	ExxonMobil Method	
Tensile Strength at Break	> 800	psi	> 5.5	MPa	ExxonMobil Method	
Tensile Set	15	%	15	%	ExxonMobil Method	
Elongation at Break	> 800	%	> 800	%	ExxonMobil Method	
Flexural Modulus - 1% Secant	1900	psi	13	MPa	ExxonMobil Method	

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Elastomers	Typical Value (E	English)	Typical Value	(SI)	Test Based On
Tear Strength (Die C)	183 lb	of/in	32.0	kN/m	ExxonMobil Method
Thermal	Typical Value (E	English)	Typical Value	(SI)	Test Based On
Vicat Softening Temperature	113 °F	F	45.2	°C	ExxonMobil Method

#### Additional Information

Please contact Customer Service for food law compliance information.

For data specific to chemical resistance, refer to the Technical Literature (TL), Chemical Resistance of Vistamaxx Performance Polymer.

## Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

#### **Processing Statement**

Vistamaxx polymers have a wide temperature processing window. A good starting point for temperatures is 10°C above the highest melting point. This material does not require drying and can be compounded or used in a dry blend. Use conventional processing knowledge to ensure mixing of the materials

#### Notes

Typical properties: these are not to be construed as specifications.

- <sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.
- <sup>2</sup> Property specified in conventional unit of measure.

## For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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