

# Vistamaxx™ Performance Polymer 6202FL

## Propylene Elastomer

### Product Description

Vistamaxx 6202FL is primarily composed of isotactic propylene repeat units with random ethylene distribution, and is produced using ExxonMobil's proprietary metallocene catalyst technology. The 'FL' designates this product passes ExxonMobil's test for film appearance with regard to gels, as needed for performance film applications ('A' rating).

### Key Features

- Suitable for a wide range of cast film, extrusion coating, extrusion lamination and injection molding applications.
- Very good elasticity, flexibility and toughness.
- Excellent adhesion to conventional or metallocene PP and PE, and to various polyolefinic substrates (film, woven and nonwoven).
- Very low seal initiation temperature combined with high seal strength when used as an extrusion coating or laminating layer.
- High peel forces when used as adhesive layer of co-extruded surface protection films and masking tapes.
- Very effective at increasing the coefficient of friction of PE or PP blends.
- Good chemical resistance to aqueous systems and non-hydrocarbon based fluids.
- May be used in food contact applications (see FDA and EU notes).
- RoHS compliant.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>▪ Africa &amp; Middle East</li> <li>▪ Asia Pacific</li> </ul>	<ul style="list-style-type: none"> <li>▪ Europe</li> <li>▪ Latin America</li> </ul>	<ul style="list-style-type: none"> <li>▪ North America</li> </ul>
Applications	<ul style="list-style-type: none"> <li>▪ Calendered Profiles</li> <li>▪ Calendered Sheeting</li> <li>▪ Cast Film</li> </ul>	<ul style="list-style-type: none"> <li>▪ Extruded Profiles</li> <li>▪ Extruded Sheeting</li> <li>▪ Extrusion Coating</li> </ul>	<ul style="list-style-type: none"> <li>▪ Extrusion Lamination</li> <li>▪ Injection Molding</li> <li>▪ PP/TPE Modification</li> </ul>
Uses	<ul style="list-style-type: none"> <li>▪ Compounding</li> </ul>	<ul style="list-style-type: none"> <li>▪ Film</li> </ul>	<ul style="list-style-type: none"> <li>▪ Packaging</li> </ul>
RoHS Compliance	<ul style="list-style-type: none"> <li>▪ RoHS Compliant</li> </ul>		
Form(s)	<ul style="list-style-type: none"> <li>▪ Pellets</li> </ul>		
Revision Date	<ul style="list-style-type: none"> <li>▪ 07/14/2020</li> </ul>		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Density <sup>2</sup>	0.862 g/cm <sup>3</sup>	0.862 g/cm <sup>3</sup>	ExxonMobil Method
Melt Index <sup>2</sup> (190°C/2.16 kg)	9.1 g/10 min	9.1 g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) <sup>2</sup> (230°C/2.16 kg)	20 g/10 min	20 g/10 min	ExxonMobil Method
Ethylene Content	15 wt%	15 wt%	ExxonMobil Method

Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Durometer Hardness (Shore A)	64	64	ExxonMobil Method

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100%	320 psi	2.2 MPa	ExxonMobil Method
Tensile Stress at 300%	370 psi	2.6 MPa	ExxonMobil Method
Tensile Strength at Break	> 800 psi	> 5.5 MPa	ExxonMobil Method
Tensile Set	15 %	15 %	ExxonMobil Method
Elongation at Break	> 800 %	> 800 %	ExxonMobil Method
Flexural Modulus - 1% Secant	1900 psi	13 MPa	ExxonMobil Method

## Vistamaxx™ Performance Polymer 6202FL

### Propylene Elastomer

Elastomers	Typical Value (English)	Typical Value (SI)	Test Based On
Tear Strength (Die C)	183 lbf/in	32.0 kN/m	ExxonMobil Method

---

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	113 °F	45.2 °C	ExxonMobil Method

#### Additional Information

Please contact Customer Service for food law compliance information.

For data specific to chemical resistance, refer to the Technical Literature (TL), Chemical Resistance of Vistamaxx Performance Polymer.

#### Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

#### Processing Statement

Vistamaxx polymers have a wide temperature processing window. A good starting point for temperatures is 10°C above the highest melting point. This material does not require drying and can be compounded or used in a dry blend. Use conventional processing knowledge to ensure mixing of the materials.

#### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

<sup>2</sup> Property specified in conventional unit of measure.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

©2022 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

[exxonmobilchemical.com](http://exxonmobilchemical.com)