

# ExxonMobil™ HD 5530HL

## High Density Polyethylene

### Product Description

ExxonMobil™ HD 5530HL is a high molecular weight, high-density polyethylene copolymer. This resin has superior stress crack resistance, high impact strength and good rigidity.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>Africa &amp; Middle East</li> <li>Europe</li> </ul>	<ul style="list-style-type: none"> <li>Latin America</li> <li>North America</li> </ul>	
Applications	<ul style="list-style-type: none"> <li>Drums</li> <li>Food Packaging</li> <li>Heavy Gauge Sheet</li> </ul>	<ul style="list-style-type: none"> <li>Highway Drainage Pipe</li> <li>Large Part Blow Molding</li> <li>Shot Gun Shells</li> </ul>	<ul style="list-style-type: none"> <li>Thermoformed Parts</li> </ul>
Form(s)	<ul style="list-style-type: none"> <li>Pellets</li> </ul>		
Processing Method	<ul style="list-style-type: none"> <li>Blow Molding</li> </ul>	<ul style="list-style-type: none"> <li>Sheet Extrusion</li> </ul>	<ul style="list-style-type: none"> <li>Thermoforming</li> </ul>
Revision Date	<ul style="list-style-type: none"> <li>08/21/2020</li> </ul>		

### Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.955 g/cm <sup>3</sup>	0.955 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	< 0.10 g/10 min	< 0.10 g/10 min	ASTM D1238
High Load Melt Index (190°C/21.6 kg)	3.0 g/10 min	3.0 g/10 min	ASTM D1238

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	264 °F	129 °C	ASTM D1525
Peak Melting Temperature	271 °F	133 °C	ExxonMobil Method
Crystallization Peak, T <sub>c</sub>	244 °F	118 °C	ExxonMobil Method

### Molded Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield	4000 psi	28 MPa	ASTM D638
Flexural Modulus			
1% Secant : 0.051 in/min (1.3 mm/min)	150000 psi	1000 MPa	ASTM D790A
2% Secant	120000 psi	850 MPa	ASTM D790
Environmental Stress-Crack Resistance			ASTM D1693B
100% Igepal	580 hr	580 hr	

### Impact

	Typical Value (English)	Typical Value (SI)	Test Based On
Charpy Notched Impact Strength			ISO 179/1eA
-4°F (-20°C)	21 ft·lb/in <sup>2</sup>	45 kJ/m <sup>2</sup>	
73°F (23°C)	29 ft·lb/in <sup>2</sup>	61 kJ/m <sup>2</sup>	

### Additional Information

All molded properties were measured on compression molded plaques. ExxonMobil™ HD 5530HL is NSF® -51 Certified.

### Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

ExxonMobil™ HD 5530HL  
High Density Polyethylene

[For additional technical, sales and order assistance: Contact Us](#)

©2025 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

[exxonmobilchemical.com](http://exxonmobilchemical.com)