

ExxonMobil™ PP1013H1 Polypropylene Homopolymer

Product Description

ExxonMobil™ PP1013H1 is a homopolymer resin that meets certified requirements for use in Medical and Pharmaceutical applications.

General	E				
/	Europe		North America		
Medical Regulatory	DMF 15657		EP Monograph 3.2.2	 ISO 10 	
	 EP Monograph 3.1.3 EP Monograph 2.1.4 		 ISO 10993-10 ISO 10002, 11 	 USP 66 	
	EP Monograph 3.1.6		ISO 10993-11	 USP CI 	ass vi
	Autoclave Sterilizable	-	Low Extractables		
	Ethylene Oxide Steri	lizable	Steam Sterilizable		
Uses	 Labware 		 Medical Packaging 		l/Healthcare
	 Natural Color 			Applica	itions -
- (-)	 Pellets 				
5	 Injection Molding 				
Revision Date	11/25/2022				
Physical	Typical Value	(English)	Typical Value	(SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kc		g/10 min		g/10 min	ISO 1133
Density	0.900	g/cm ³	0.900	g/cm ³	ExxonMobil Method
Mechanical	Typical Value	(Epolich)	Typical Value	(CI)	Test Based On
Tensile Stress at Yield	4860	-		(SI) MPa	ISO 527-2/50
Tensile Strain at Yield	8.8		8.8		ISO 527-2/50
Tensile Modulus	217000	-		MPa	ISO 527-2/30
Flexural Modulus	217000			MPa	ISO 178
	215000	psi	1400	MFd	130 178
Impact	Typical Value	(English)	Typical Value	(SI)	Test Based On
Notched Izod Impact Strength (73°F (23°C)	/ I	ft·lb/in²	3.1	kJ/m²	ISO 180/1A
Charpy Notched Impact Strength (73°F (23°C))		ft·lb/in²	3.6	kJ/m²	ISO 179/1eA
Thermal	Typical Value	(English)	Typical Value	(SI)	Test Based On
Melting Temperature	320		160		ISO 11357-3
Peak Crystallization Temperature	234	°F	112	°C	ISO 11357-3
Heat Deflection Temperature (1.80 MPa)	123	°F	50.3	°C	ISO 75-2/A
Heat Deflection Temperature (0.45 MPa)	187	°F	86.3	°C	ISO 75-2/B
Vicat Softening Temperature	309	°F	154	°C	ISO 306/A50
Hardness	Typical Value	(English)	Typical Value	(SI)	Test Based On
Shore Hardness (Shore D)	65	(Linglish)	65	()	ISO 868

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

² This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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