

ExxonMobil™ LLDPE LL 6301 Series Molding

Linear Low Density Polyethylene Resin

Product Description

LL 6301 series are medium density LLDPE grades, with a relatively high molecular weight, resulting in molded articles which are very tough and exhibit excellent environmental stress cracking resistance. When compared to LDPE grades of equivalent density, LL 6301 grades exhibits a higher heat deflection temperature and a significantly greater resistance to long term creep.

General

Availability ¹	▪ Africa & Middle East	▪ Asia Pacific	▪ Europe
Additive	▪ LL 6301XR Molding: Thermal Stabilizer: Yes	▪ LL 6301RQ Molding: Thermal Stabilizer: Yes	
Applications	▪ Caps ▪ Compounding (RQ version)	▪ Housewares ▪ Technical Parts	▪ Threaded Closures
Revision Date	▪ 04/01/2017		

Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.936 g/cm ³	0.936 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	5.0 g/10 min	5.0 g/10 min	ExxonMobil Method
Peak Melting Temperature	257 °F	125 °C	ExxonMobil Method

Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	237 °F	114 °C	ISO 306

Molded Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at Yield	2200 psi	15 MPa	ISO 527-2/1A/50
Tensile Strain at Yield	10 %	10 %	ISO 527-2/1A/50
Tensile Strain at Break	> 100 %	> 100 %	ISO 527-2/1A/50
Flexural Modulus	67000 psi	470 MPa	ISO 178
Environmental Stress-Crack Resistance 122°F (50°C), 10% Igepal	40 hr	40 hr	ASTM D1693

Impact

	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact Strength	15 ft-lb/in ²	32 kJ/m ²	ISO 180/1A

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Molded properties were measured on 2 mm (78.7 mil) thick compression molded plaques prepared based on ASTM D 4703 Procedure C (177C, 15C/min): ESCR 2 mm plaques, notch condition B.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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