

ExxonMobil™ EVA 25028 Series

Ethylene Vinyl Acetate Copolymer

Product Description

ExxonMobil™ EVA 25028 resins are a high vinyl acetate copolymers for specialty compounding applications and hot melt adhesives.

General

Availability ¹	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ EVA 25028.12: Antiblock: No; Slip: No; Thermal Stabilizer: Yes ▪ EVA 25028.CM: Antiblock: No; Slip: No; Thermal Stabilizer: No		
Applications	▪ Compounding	▪ Hot Melt Adhesives	▪ Masterbatch Base Resin
Form(s)	▪ Pellets		
Revision Date	▪ 06/11/2020		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.952 g/cm ³	0.952 g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (125°C/2.16 kg)	25 g/10 min	25 g/10 min	ExxonMobil Method
Vinyl Acetate Content	27.6 wt%	27.6 wt%	ExxonMobil Method
Peak Melting Temperature	158 °F	70 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	104 °F	40.0 °C	ExxonMobil Method

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break	740 psi	5.1 MPa	ExxonMobil Method
Elongation at Break	664 %	664 %	ExxonMobil Method
Flexural Modulus - 1% Secant	2600 psi	18 MPa	ExxonMobil Method
Durometer Hardness			ExxonMobil Method
Shore A, 15 sec	78	78	
Shore D, 15 sec	21	21	

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

All physical properties were measured on compression molded specimens.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

ExxonMobil™ EVA 25028 Series
Ethylene Vinyl Acetate Copolymer

[For additional technical, sales and order assistance: Contact Us](#)

©2025 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com