

ExxonMobil™ EVA 2512FL

Ethylene Vinyl Acetate Copolymer

Product Description

ExxonMobil™ EVA 2512FL is a copolymer of ethylene and vinyl acetate. Processing temperatures above 260 °C (500 °F) may cause resin degradation. Machines should always be purged with LDPE or a suitable cleaning compound before shutdown.

General

Availability ¹	▪ Africa & Middle East	▪ Asia Pacific	▪ Europe
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Cast Film ▪ Co-Extrusion Films	▪ Compounding ▪ Freezer Film	▪ Injection Molding ▪ Stretch Film
Revision Date	▪ 01/01/2017		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.934 g/cm ³	0.934 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	2.5 g/10 min	2.5 g/10 min	ASTM D1238
Vinyl Acetate Content	12.0 wt%	12.0 wt%	ExxonMobil Method
Peak Melting Temperature	202 °F	94 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	159 °F	71 °C	ASTM D1525

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Modulus (0.20 in/min (5.0 mm/min))	12000 psi	85 MPa	ASTM D638
Elongation at Break (20 in/min (500 mm/min))	> 100 %	> 100 %	ASTM D638
Durometer Hardness (Shore A, 15 sec)	94	94	ASTM D2240

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break MD	4400 psi	30 MPa	ASTM D882
Tensile Strength at Break TD	4000 psi	28 MPa	ASTM D882
Elongation at Break MD	530 %	530 %	ASTM D882
Elongation at Break TD	660 %	660 %	ASTM D882
Secant Modulus MD - 1% Secant	11000 psi	78 MPa	ASTM D882
Secant Modulus TD - 1% Secant	12000 psi	83 MPa	ASTM D882
Dart Drop Impact	480 g	480 g	ASTM D1709A
Elmendorf Tear Strength MD	110 g	110 g	ASTM D1922
Elmendorf Tear Strength TD	160 g	160 g	ASTM D1922

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Film properties were measured on a 50µm (1.97 mil) thick film extruded on a conventional LDPE extruder (screw diameter 60mm (2.36 in), rotating die diameter : 200mm (7.87 in), die gap : 1 mm (39.4mil), BUR 2.5:1, die temperature 180°C (356°F)). Molded properties were measured on 2 mm (78.7 mil) thick compression molded plaques prepared based on ASTM D 4703 Procedure C (tensile ASTM D 638 : Type IV dumbbell, hardness ASTM D 2240 : 3 plied up disks).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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