

# Santoprene™ 691-65W175

## Thermoplastic Vulcanizate

### Product Description

A soft, colorable thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is designed for thin wall, architectural glazing and sealing applications. This grade of Santoprene TPV is shear-dependent and can be processed on conventional thermoplastics equipment for extrusion or thermoforming. It is polyolefin based and recyclable within the manufacturing stream.

### Key Features

- Recommended for glazing and sealing applications.
- Designed for extruding thin wall sections with excellent definition (down to 0.33 mm [0.013"] radius) and to maximize run length with minimal build-up of material on screen packs or narrow sections of dies.
- Recommended for applications requiring excellent ozone resistance.
- Recommended for applications requiring excellent flex fatigue resistance.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>▪ Africa &amp; Middle East</li> <li>▪ Asia Pacific</li> </ul>	<ul style="list-style-type: none"> <li>▪ Europe</li> <li>▪ Latin America</li> </ul>	<ul style="list-style-type: none"> <li>▪ North America</li> </ul>
Applications	<ul style="list-style-type: none"> <li>▪ Consumer - Packaging</li> <li>▪ Industrial - Expansion Joints</li> <li>▪ Industrial - Rail Pads and Rail Boots</li> <li>▪ Industrial - Residential Window and Door Seals</li> <li>▪ Industrial - Water Stops for Containment Structures</li> </ul>		
RoHS Compliance	<ul style="list-style-type: none"> <li>▪ RoHS Compliant</li> </ul>		
Color	<ul style="list-style-type: none"> <li>▪ Natural Color</li> </ul>		
Form(s)	<ul style="list-style-type: none"> <li>▪ Pellets</li> </ul>		
Processing Method	<ul style="list-style-type: none"> <li>▪ Coextrusion</li> <li>▪ Extrusion</li> </ul>	<ul style="list-style-type: none"> <li>▪ Profile Extrusion</li> <li>▪ Sheet Extrusion</li> </ul>	<ul style="list-style-type: none"> <li>▪ Thermoforming</li> </ul>
Revision Date	<ul style="list-style-type: none"> <li>▪ 06/20/2014</li> </ul>		

### Physical

	Typical Value (English)	Typical Value (SI)	Test Based On
Density / Specific Gravity	0.970	0.970	ASTM D792
Density	0.970 g/cm <sup>3</sup>	0.970 g/cm <sup>3</sup>	ISO 1183

### Hardness

	Typical Value (English)	Typical Value (SI)	Test Based On
Shore Hardness			ISO 868
Shore A, 15 sec, 73°F (23°C)	70	70	

### Elastomers

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100% - Across Flow (73°F (23°C))	392 psi	2.70 MPa	ASTM D412
Tensile Stress at 100% - Across Flow (73°F (23°C))	392 psi	2.70 MPa	ISO 37
Tensile Strength at Break - Across Flow (73°F (23°C))	899 psi	6.20 MPa	ASTM D412
Tensile Stress at Break - Across Flow (73°F (23°C))	899 psi	6.20 MPa	ISO 37
Elongation at Break - Across Flow (73°F (23°C))	490 %	490 %	ASTM D412
Tensile Strain at Break - Across Flow (73°F (23°C))	490 %	490 %	ISO 37

### Extrusion Notes

Santoprene™ TPV is incompatible with acetal and PVC. For more information regarding processing and die design, please consult our Extrusion Molding Guide.

### Additional Information

Where applicable, test results based on fan gated, 2.0 mm injection molded plaques. Tensile strength, elongation and tensile stress are measured across the flow direction. Test results are generated by ExxonMobil test methods that may not fully conform to the ASTM and/or ISO methods. Test methods are available upon request. All products purchased directly from an ExxonMobil affiliate in Europe are REACH compliant. For products not imported into Europe by ExxonMobil, customers should assess their legal responsibilities under REACH.

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### Legal Statement

For detailed Product Stewardship information, please contact Customer Service.

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

### Processing Statement

Desiccant drying for 3 hours at 80°C (180°F) is recommended. Santoprene™ TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC. Do not exceed 15% drawdown. For more information, please consult our Safety Data Sheet and Extrusion Guide.

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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