

Exxon™ Bromobutyl 6222

Rubber

Product Description

Exxon™ bromobutyl rubber is a brominated copolymer of isobutylene and isoprene. The product has a characteristic specific gravity of 0.94. The product form is off white to amber bales.

Properties	Target	Minimum	Maximum	Unit	Test Method
Mooney Viscosity ¹ (ML 1+8, 125°C)	32	27	37	MU	ASTM D1646 (mod)
Antioxidant (non-staining)	--	0.05	0.13	wt%	ExxonMobil Method
Bromine	2.4	2.2	2.6	wt%	ExxonMobil Method
Calcium	0.165	0.135	0.195	wt%	ExxonMobil Method
Stabilizer					ExxonMobil Method
Epoxidized soybean oil	1.5	1.2	1.8	wt%	ExxonMobil Method
Water	--	--	0.3	wt%	ExxonMobil Method

Cure Characteristics (Rheometer)	Target	Minimum	Maximum	Unit	Test Method
MH ²	36.0	29.0	43.0	dN·m	ASTM D2084 (mod)
ML ²	12.5	8.0	17.0	dN·m	ASTM D2084 (mod)
ts ²	4.0	1.5	6.5	min	ASTM D2084 (mod)
t'50 ²	7.0	4.0	10.0	min	ASTM D2084 (mod)
t'90 ²	9.0	6.0	12.0	min	ASTM D2084 (mod)

Legal Statement

All ASTM methods shown may be modified by the ExxonMobil laboratory.

Unless otherwise specified herein: data were prepared pursuant to ExxonMobil's sampling and testing procedures in effect at time of production some values shown may result from interpolation or correlation of other data applicable sampling and testing methods are available upon request and are subject to change without notice unless otherwise agreed in writing. ExxonMobil Chemical products, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. Please contact us for further information prior to using any ExxonMobil Chemical product in any medical application.

Notes

¹ MV 2000 or equivalent. Sample milled at 140°C ± 30°C prior to testing.

² Rheometer ODR 2000 Standard compound: ASTM D3958 (mod)

Exxon™ Bromobutyl 6222 Rubber

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

©2025 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com