

## Model starting point formulation for a cement Exxon™ bromobutyl grade 2222

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Cement formulated with Exxon™ bromobutyl grade 2222 provides a watertight seal that remains flexible across a wide range of temperatures with minimal shrinking during cure.

Material	Units	Amount <sup>(2,3)</sup>
Exxon bromobutyl grade 2222	PHR <sup>(1)</sup>	100.00
Polyisobutylene (VAMW 1.25 X10 <sup>6</sup> ) <sup>(4)</sup>	PHR	5.00
ISAF carbon black	PHR	20.00
SRF carbon black	PHR	30.00
Stearic acid	PHR	1.00
Phenolic tackifying resin	PHR	20.00
Zinc oxide	PHR	5.00
MBTS	PHR	2.00
TMTD	PHR	0.50
Sulfur	PHR	1.00
Total (phr)		184.50

Contact your ExxonMobil Chemical representative for more information: butylrubber.com



<sup>1.</sup> Parts per hundred rubber. 2. Ingredient amounts given are typical and should not be interpreted as a specification.

<sup>3.</sup> Suggested composition: 17% solids in toluene. 4. VAMW, Viscosity Average Molecular Weight.