

Exceed™ Flow

# Thin, coreless high tenacity hand wrap stretch films incorporating 35% post-consumer recycled content (PCR)

	High tenacity		Downgauging opportunity		Consistent processing		Incorporates 35% PCR content
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Data and results presented herein apply specifically to the noted application under this machine run sheet. Your results may differ depending on factors such as operating conditions, equipment and materials used.

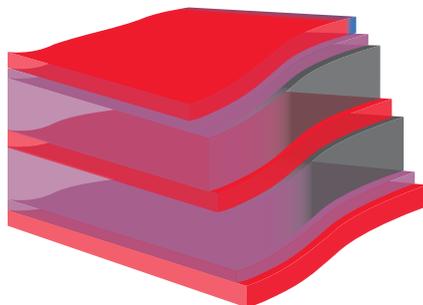
Polymer properties	Exceed™ Flow m 1716	ExxonMobil™ C4LL 2818	Vistamaxx™ 6202	Test method based on*	Unit
Melt Index (MI) (190 °C/2.16 kg)	1.7	2.8	9.1	ASTM D1238	g/10 min
Density	0.916	0.918	0.862**	ASTM D792	g/cm <sup>3</sup>

\* For detailed product information, please consult the individual grade data sheet, available on our website: [www.exxonmobilchemical.com](http://www.exxonmobilchemical.com). Values given are typical and should not be interpreted as specifications.

\*\* Test based on ExxonMobil method.  
Data generated by or on behalf of ExxonMobil Product Solutions.

**Thickness: 12 µm**

- Vistamaxx™ 6202
  - ExxonMobil™ C4LL 2818
  - Exceed™ Flow m 1716
  - PCR from Saica.
- Reference: NC+ 8020AC PCR



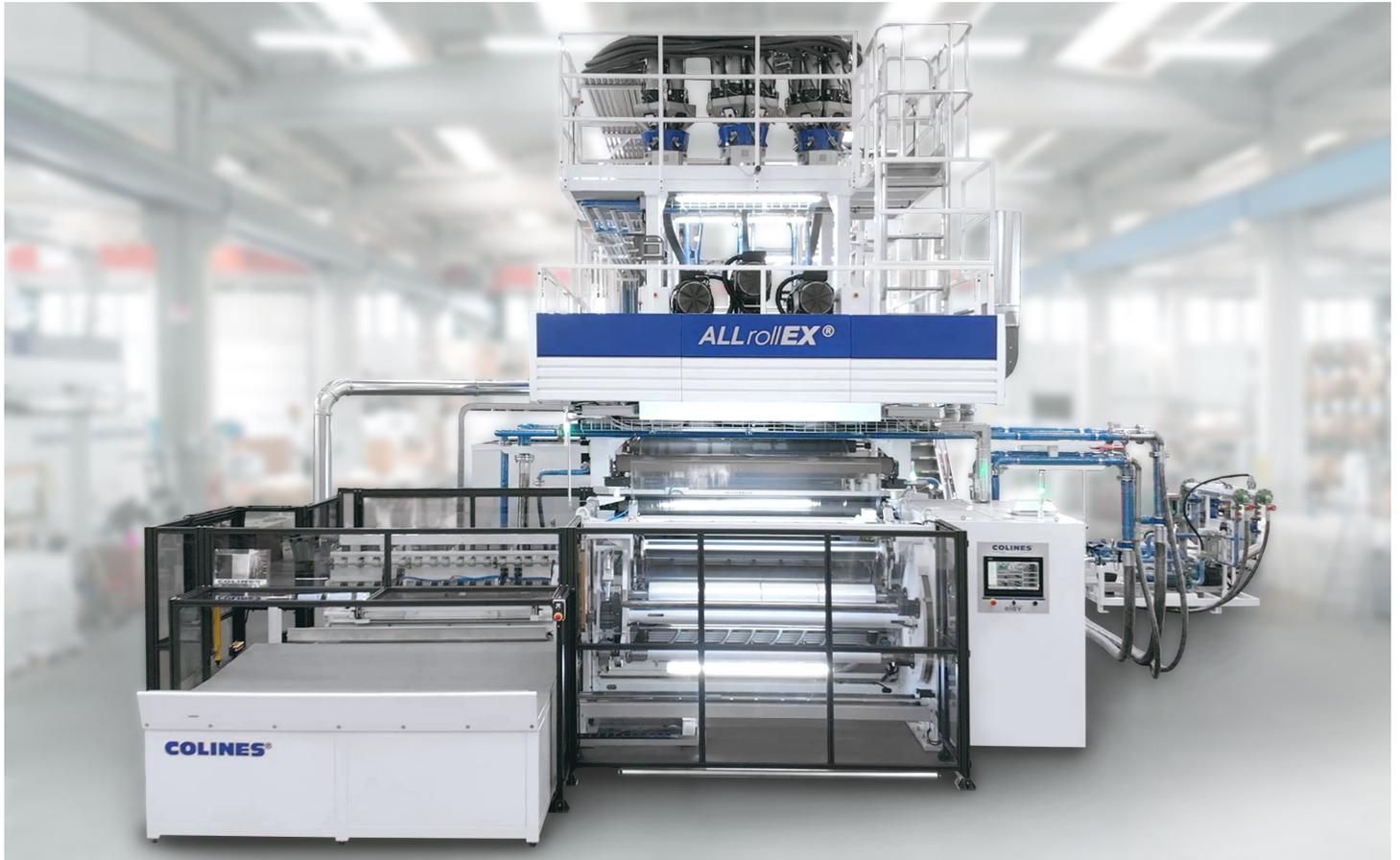
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## ALLrollEX 3-up (1500 mm)



### Equipment:

- Configuration: 5 extruders, 7-layer (ABCDCEB)
- BIGMOUTH® in-line edge trim recovery system
- Feedback by CLOEREN
- CLOEREN Reflex touchless die
- Gravimetric unit DOTEKO GRADO-Adroit
- 4-chamber vacuum box
- Chill roll Ø 1400 mm
- Patented edge-pinning device
- ALLSpeedy IV winder
- SCANTECH thickness gauge unit
- Virtual Production Assistant MASTERMIND® by COLINES® (including APC)
- In-line edge-folding device
- 2" and 3" coreless shaft

### Performance:

- Max output: 1.000 kg/h
- Max production speed: over 700 m/min
- Thickness range: 6-50 µm
- Automatic core thickness changeover without interrupting the production
- Reel format (width) changeover without interrupting the production

