



Exceed™ Stiff+

## High-PCR-content hygiene compression packaging with excellent structural integrity



Incorporates up to 70% PCR content



High packaging speed



Excellent package integrity



Potential cost savings

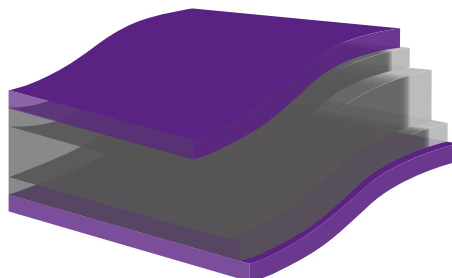
Data and results presented herein apply specifically to the noted application under this machine run sheet. Your results may differ depending on factors such as operating conditions, equipment and materials used.

Polymer properties	Exceed™ Stiff+ m 0820.RL	Test method based on*	Unit
Melt Index (MI) (190°C/2.16 kg)	0.8	ASTM D1238	g/10 min
Density	0.920	ASTM D792	g/cm <sup>3</sup>

\*For detailed product information, please consult the individual grade data sheet, available on our website: [www.exxonmobilchemical.com](http://www.exxonmobilchemical.com). Values given are typical and should not be interpreted as specifications. Data generated by or on behalf of ExxonMobil Product Solutions.

Thickness: 40 µm

- Exceed™ Stiff+ m 0820
- PCR LDPE - Saica 5008FF
- White masterbatch



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For more information: [exxonmobilchemical.com/k2025](http://exxonmobilchemical.com/k2025)



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# A most advanced wicketer on the market

## Model: Apollo 750 390 right hand configuration

### Featured at K 2025 with the focus on:

- Running **fully recyclable** material with two different draw lengths
- Minimizing set up time with the use of **auto-correction and auto-positioning**
- **Advantages of using recipe-based auto-positioning**



### Mechanical cycle speed:

- Up to 425 cpm for the basic machine Servo Anti Bounce
- 450 cpm for servo driven attachments: pre-sealer, square bottom, round bottom
- Linear speed: 15 – 120 m/min

### Configuration:

- Surface driven single roll reel lift unwind with edge guiding system and 3" alu shaft
- Compact folding triangle with **automatic positioning** of the triangle
- Tip gusset former
- **Auto correction** system in longitudinal direction
- **Auto positioning** system in longitudinal direction
- Pneumatic driven wicket punch - **edge guiding with ultrasonic sensor**
- Servo driven Pre Sealer
- **Automatic "ONE STEP" wicket stacker** with 1 stacking, 1 position for safety cover and 6 unloading positions
- **REAL CE certification**
- **Additional smart features on demand**
  - *Smart adjustment of unwind*
  - *Faster changeovers and elimination of operator errors by full auto pre-positioning of the sensors and including the lift arms in case of a shaftless unwind, based on the recipe.*
  - *Smart adjustment of stacking conveyor*

### Main machine main highlights

- Air cooled **high performance 700 V servo motors**
  - *Servo driven wicketmill*
  - *Servo driven anti bounce infeed system*
  - *Servo top & bottom driven air loaded draw rolls*
  - *Servo driven indexing roll*
  - *Servo driven seal head motion for constant seal time*
  - *Servo driven Pre Sealer*
- Seal cycling **independent** from machine jog
- Wicket mill **openable** for easier setup and cleaning
- **Three airless anti-static bars** in pick-up and stacking area
- 3x10 wicket arms for **advanced cooling of seals**
- Mono hub system to **enhance size changeover**
- **20" colour touch screen** with advanced **intuitive user interface**
- **Quick exchange** of upper draw roll
- **Toolless quick exchange** of the belt tables
- **Double** jam detector system
- **Heat shielded & stainless-steel seal bar** with **pivotable seal head for easy cleaning**
- **Automatic** central **lubrication** system
- **Smart remote monitoring system** — operating status and machine parameters in real time (web based and smart devices)
- Various operator profiles — **multi-level security access**
- Easy threading infeed and unwind system (**unique in the industry**)

