

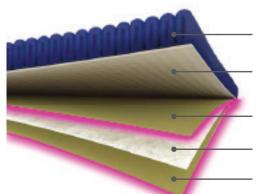
Lower cost and improved performance for carpet tiles

Vistamaxx™ performance polymers provide carpet tile manufacturers with new backing material possibilities for lower overall cost and improved performance.



Vistamaxx polymers are a proven, cost-effective solution for carpet tile backing. They can contribute to overall tile sustainability by enabling high filler loading. Scrap produced during processing can be recycled and tiles can be recycled at end of life. Tiles made with Vistamaxx can achieve sustainability certifications for flooring.

Carpet tile construction



Face yarn

Pre-coat, generally latex

Vistamaxx performance polymers compound

Fiberglass reinforcement

Vistamaxx performance polymers compound

Key benefits



Lower costs due to high filler loading capability



Ability to customize formation to meet performance requirements



Enhanced flexibility for less doming and curling



Excellent extrusion processability



Allows for PVC-free construction

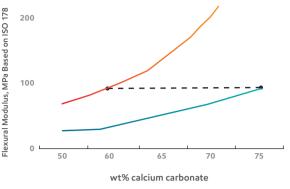
Filler loading capabilities of up to

75% while retaining flexibility

Energy lives here

Vistamaxx™ performance polymers

Flexural modulus



Vistamaxx 6202-based compounds

— Exact[™] 8230-based compounds (C2-based plastomer)

Compounds containing Vistamaxx[™] performance polymers remain flexible when filled with high levels of calcium carbonate.

At 75% loading, the blend with Vistamaxx 6202 is as flexible as Exact[®] 8230 with only a 60% loading.

| Typical values | | | | | |
|--------------------|---|---|---|--|---|
| Vistamaxx grade | Melt index* 190°C/2.16kg Based on ASTM D1238 | Flexural modulus 1% secant MPa (psi) Based on ASTM D790 | Density* modified g/cm³ Based on ASTM D1505 | Tensile strength at break MPa (psi) Based on ASTM D638 | Durometer hardness (Shore A) Based on ASTM D2240 |
| 6502 | 21 | 20.4 (2960) | 0.865 | >7.58 (>1100) | 71 |
| 6202 | 9.1 | 12.8 (1860) | 0.862 | >5.52 (>800) | 64 |
| 8880 | 25,000** | NA | 0.879** | 6.2 (900)** | 53*** |

Typical properties: these are not to be construed as specifications.





Contact us for more information: **exxonmobilchemical.com/vistamaxx**



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^{*} Property specified in conventional unit of measure

^{**} Based on ExxonMobil method

^{***}Vistamaxx 8880 - Shore C