

# Enhanced flooring applications

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Jayflex™ DINP offers the optimal balance of processability and performance for your flooring applications.

By creating opportunities for cost savings and improved performance of flooring products, Jayflex DINP is a cost-effective substitute for DOP in many flexible PVC applications.

### Significant cost savings (lower plasticizer density)

Alternatively, the lower density of Jayflex DINP allows the amount of filler to be increased, thereby reducing the formulation cost.

### Key advantages

- Significant cost savings (lower plasticizer density)
- Increased plasticizer retention (lower volatility)
- Reduced costs (more stable viscosity)
- Better product performance (lower soapy water extraction)
- Improved product quality consistency (lower migration)

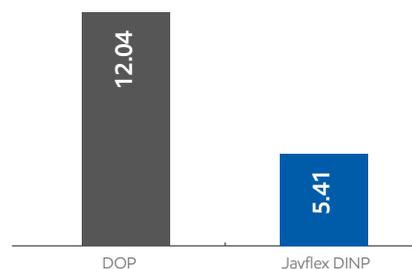
Raw Material	Density (g/cm <sup>3</sup> )	Formulation A (phr)	Formulation B (phr)	Formulation C (phr)
SPVC	1.4	100	100	100
DOP	0.986	50	0	0
DINP	0.974	0	50	52
Filler	2.7	50	50	54
Formulation	Density (g/cm <sup>3</sup> )	1.4219	1.4156	1.4218

To explore your formulation possibilities, please contact your local ExxonMobil Sales Representative.

### Increased plasticizer retention (lower volatility)

Due to its higher molecular weight, Jayflex DINP is discernibly less volatile than DOP, which means lower plasticizer evaporation during the gelation/fusion process and lower plasticizer loss during the product lifecycle. Consequently, Jayflex DINP can help you improve the performance of your flooring products — from less cracking and fogging to better aging and longer service life.

Percentage of neat plasticizer weight loss  
(after 24h at 155°C forced ventilated oven)



Source: TSR 2015-048  
Test Method: Based on ASTM D2288

## Reduced costs (more stable viscosity)

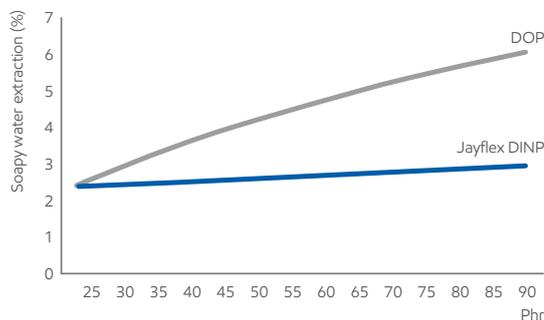
Jayflex™ DINP provides superior viscosity stability compared to DOP — consequently requiring less frequent addition of viscosity depressants and remixing time to maintain plastisol viscosity. As a result, the superior viscosity stability of Jayflex DINP can help reduce your costs and improve production efficiency.\*

Test Method: Brookfield Viscosity Test, based on ASTM D1824 / based on GB/T 12004; condition: temperature 23C. RPM and Spindle No# based on specific formulation and application.

## Better product performance (lower soapy water extraction)

Because flooring product surfaces are regularly exposed to soapy water, they are especially susceptible to extraction, which can increase the risk of cracking. In comparison to DOP, Jayflex DINP improves resistance to soapy water extraction — giving you improved product performance and service life.

### Soapy water extraction (%) vs phr

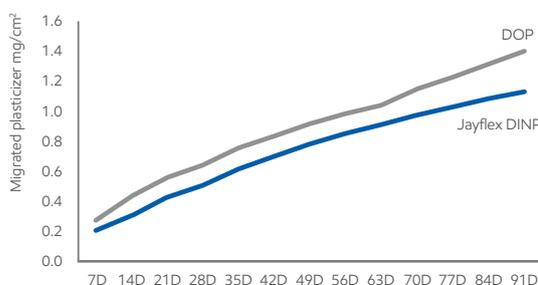


COPPCO simulation: Soapy water extraction based on ASTM D1239  
Formulation: S-PVC 100 phr, DOP or DINP 25-95, CaCO<sub>3</sub> 50 phr.

## Improved product quality consistency (lower migration)

Improve the functionality of each layer of your flooring products by minimizing plasticizer migration. Flooring products made with Jayflex DINP have lower migration properties than DOP, which can improve product performance and extend the useful service life of your flooring products.

### Migrated plasticizer



Test Method: Based on EM Migration Method

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[www.exxonmobilchemical.com](http://www.exxonmobilchemical.com)

\*Besides plasticizer type, other factors — including, but not limited to, type and dosage of PVC, filler, etc. — could also impact plastisol viscosity stability.

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