

Exxsol™ D Isopar™

ExxonMobil

A clean shift from white spirit or kerosene

Energy lives here™



Key advantages

- Efficient cleaning
- Optimum control of cleaning process
- Improved worker protection and comfort
- Globally available



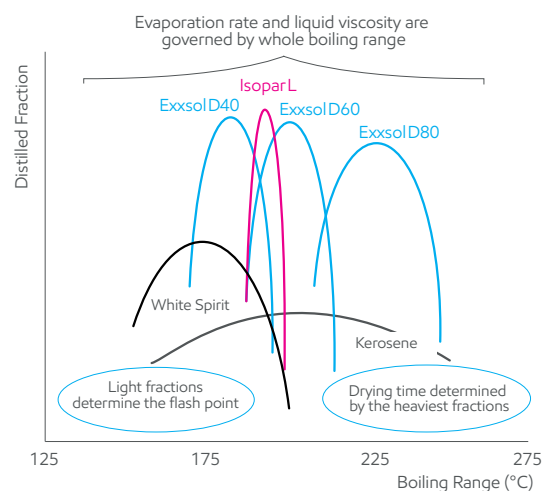
Put science on your side

Cleaning with Exxsol™ D or Isopar™ cleaning solvents has numerous benefits versus traditional solvents for both workers and the environment. Both kerosene and white spirit are straight-run refinery products with a high degree of variability. They contain sulfur, have an aromatic content as high as 30%, and are classified as “toxic to aquatic life with long lasting effects” under GHS classification.

Not all solvents are the same

Some solvents can adversely affect machined parts. Some may not dry the way you need them to. ExxonMobil offers a range of lower-toxicity premium solvents specifically suited for the cleaning of machined parts. In addition to meeting your performance expectations, these cleaning solvents offer the potential to improve your manufacturing processes, the quality of the goods you produce and their perceived value to your customers.

Narrow boiling range for optimized formulations



Exxsol™ D solvents

Purified by a hydrogenation process, Exxsol D hydrocarbon cleaning solvents effectively dissolve and remove cutting fluids, greases, protective oils and similar contaminants. They can also remove waxes and surfactants under mechanical agitation such as brushing, wiping or ultrasound.



Rely on Exxsol D40, Exxsol D60 and Exxsol D80 solvents for easy tailoring to your cleaning conditions and your preferred balance of drying time, evaporation rate and safe operating conditions.

Features

- High degree of quality consistency with predictable solvent performance
- Broad range of grades with various volatilities, enabling tailored drying times
- Non-corrosive to metals typically used in industry
- Narrow distillation range, delivering consistent drying times up to 30% faster versus traditional hydrocarbon solvents with similar flashpoint
- Low aromatic content (typically < 0.5%), delivering low odor, lower toxicity and lower aggressivity to elastomers
- Lower risk exposure than traditional hydrocarbon solvents (for example, at least four times lower than white spirit for Exxsol D40)
- Globally available

Benefits

- Efficient cleaning
- Optimum control of your cleaning process
- Compatible with most plastics and elastomers
- Improved worker protection and comfort
 - Significantly higher occupational exposure limits and lower risk of overexposure to vapor
 - Improved working environment
- Lower operating costs
 - Faster, more efficient cleaning process
 - Easy to filter and recycle
 - Recycled product consistency maintained over time with potential for lower solvent usage
- Potential for reduced compliance costs

Performance	ExxonMobil Solvents									Traditional Solvents	
	Exxsol D40			Exxsol D60			Exxsol D80			White Spirit	Kerosene
Odor*	30x less			30x less			30x less			Reference	Reference
Occupational Exposure Limit (mg/m ³)	1200			1200			1200			300	200
Flash Point °C (typical)	48	44	41	65	64	65	81	83	78	42	36-59
Asia Americas Europe											
Boiling Range °C (typical)	167	161	155	186	190	185	206	207	204	155-193	154-249
Asia Americas Europe	191	199	192	213	211	215	238	237	238		
GHS Labeling for Environmental Hazards	None			None			None				

All comparisons of product performance and safety data are to kerosene and white spirit unless otherwise stated.

* Scale ED50 levels. Tests methods available on request.

Source for OELs of Exxsol D solvents and white spirit (Varsol 40): RCP - TWA - ExxonMobil data. OEL for kerosene is ACGIH recommended.

Isopar™ solvents

These high-purity synthetic isoparaffinic solvents are preferred for industrial cleaning in a low odor, safer working environment. Virtually odorless, these cleaning solvents make your workplace more pleasant for employees. In addition to effectively dissolving and removing cutting fluids, greases, protective oils and similar contaminants, Isopar solvents can also remove waxes and surfactants with mechanical agitation such as brushing, wiping or ultrasound.



Choose Isopar solvents for your toughest cleaning challenges, including parts with complex geometry that may be difficult to clean and dry. The low surface tension of Isopar G, Isopar H and Isopar L solvents ensures that it gets to areas that other solvents cannot reach. Dirt is flushed away more effectively, and the drying process is faster. These advanced solvents are especially suitable for repeated use, supported by filtration or redistillation processes.

Features

- Excellent product consistency
- Compatible with most plastics and elastomers
- High chemical and thermal stability
- Narrow distillation range, for optimal compromise between high flash point and drying time
- Virtually odorless, with an aromatic content less than 0.01%
- Significantly lower risk exposure than traditional hydrocarbon solvents (at least ten times lower than white spirit for Isopar L)
- Globally available

Benefits

- Efficient cleaning
- Optimum control of your cleaning process
- Can be repeatedly reused
- Improved worker protection and comfort
 - Significantly higher occupational exposure limits and lower risk of overexposure to vapor
 - Improved working environment

Performance	ExxonMobil Solvents			Traditional Solvents	
	Isopar L			White Spirit	Kerosene
Odor*	60x less			Reference	Reference
Occupational Exposure Limit (mg/m ³)	1200			300	200
Flash Point °C (typical)	66	62	68	42	36-59
Asia Americas Europe					
Boiling Range °C (typical)	185	190	190	155-193	154-249
Asia Americas Europe	198	208	210		
GHS Labeling for Environmental Hazards	None				

All comparisons of product performance and safety data are to kerosene and white spirit unless otherwise stated.

* Scale ED50 levels. Tests methods available on request.

Source for OELs of Isopar L solvents and white spirit (Varsol 40): RCP - TWA - ExxonMobil data. OEL for kerosene is ACGIH recommended.



Contact us for more information:

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