



Exceed™ Stiff+ ExxonMobil™

120µm 7-layer barrier heavy duty sack solution with high output



Excellent film performance after downgauge



Obtain oxygen barrier with design for recyclability*



Unlock higher output potential with great processability

* Recyclable in the few communities with programs and facilities in place that collect and recycle plastic film. Data and results presented herein apply specifically to the noted application under this machine run sheet. Your results may differ depending on factors such as operating conditions, equipment and materials used.

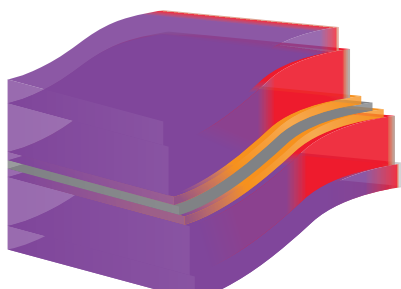
Polymer properties	Exceed™ Stiff+ m 0820	ExxonMobil™ LD 03322	ExxonMobil™ HD 5290	Test method** (based on)	Unit
Melt Index (190 °C/2.16 kg)	0.80	0.33	9.0 (190°C/21.6 kg)	ASTM D1238	g/10 min
Density	0.920***	0.922	0.952	ASTM D1505	g/cm ³

** For detailed product information, please consult the individual grade data sheet, available on our website: www.exxonmobilchemical.com. Values given are typical and should not be interpreted as specifications. Data generated by or on behalf of ExxonMobil Product Solutions.

*** Test method based on ASTM D792.

Thickness: 120 µm

- Exceed™ Stiff+ m 0820
- ExxonMobil™ LD 03322
- ExxonMobil™ HD 5290
- PPA
- Anti-block MB
- White MB
- Tie MB
- EVOH



Scan for more information

For more information: exxonmobilchemical.com/pe

What's new: ExxonMobil Signature Polymers

All our polymers are now positioned under a single portfolio brand: Signature Polymers. The aim is to simplify our product architecture and naming to improve portfolio navigation for you. We would like to stress that our commitment to high quality products remains the same. The composition of the products remains the same, it is the names that change. We will be making these modifications over the next few months, through mid 2025, so you will see both old and new grade names highlighted during that time. Here's a quick overview of brands and grade names that have changed in this document:

Legacy Commercial Name	New Commercial Name
Exceed™ S 9272	Exceed™ Stiff+ m 0820
ExxonMobil™ LDPE LD 165	ExxonMobil™ LD 03322
ExxonMobil™ HDPE HTA 001HD5	ExxonMobil™ HD 5290

Want to see what's changed in our portfolio?
Go to exxonmobilchemical.com/sprtransform



7-layer co-extrusion blown film line



Model: M7B-900Q-C

OEM machine specifics:

7-layer co-extrusion	A	B	C	D	E	F	G	
Screw diameter	60	70	50	50	50	70	60	mm
Max. extrusion throughput	90	180	90	90	90	180	90	kg/h
	810							
Max. film width				750				mm
Die diameter				180				mm
Die gap				2.0				mm
Applicable processing materials	LDPE, LLDPE, mLLDPE, HDPE, POE etc.							

ClassicX blown film line is Jinming's mid-end customized and high-output series with the standard parameter and the customization based on customers' actual production needs and processing conditions, so as to meet the production needs on film evenness control, transparency, stiffness, output etc.



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