



Exxtra™ Seal ExxonMobil™ Exceed™ Stiff+ Exceed™

# High optics PE sealant film with strong packaging integrity







**Excellent processability** enables high output

Polymer properties	Exceed™ Stiff+ m 0820	Exceed™ Stiff+ m 0926	Exceed™ m 1018	Exxtra™ Seal POP 2008.MK	ExxonMobil™ LD2023.BR	Test method* (based on)	Unit
Melt Index (190 °C/2.16 kg)	0.80	0.85	1.0	2.0	2.0	ASTM D1238	g/10 min
Density	0.920	0.926	0.918	0.908	0.923**	ASTM D792	g/cm³

For detailed product information, please consult the individual grade data sheet, available on our website: www.exxonmobilchemical.com. Values given are typical and should not be interpreted as specifications. Data generated by or on behalf of ExxonMobil Product Solutions. Test method based on ASTM D1505.





Scan for more information

For more information: exxonmobilchemical.com/pe

#### What's new: ExxonMobil Signature Polymers

All our polymers are now positioned under a single portfolio brand: Signature Polymers. The aim is to simplify our product architecture and naming to improve portfolio navigation for you. We would like to stress that our commitment to high quality products remains the same. The composition of the products remains the same, it is the names that change. We will be making these modifications over the next few months, through mid 2025, so you will see both old and new grade names highlighted during that time. Here's a quick overview of brands and grade names that have changed in this document:

**Legacy Commercial Name** Exceed<sup>™</sup> S 9272 Exceed™ S 9243 Exceed™ 1018 Exact™ 3237 ExxonMobil™ LDPE LD 105BR

**New Commercial Name** Exceed™ Stiff+ m 0820 Exceed™ Stiff+ m 0926 Exceed™ m 1018 Exxtra™ Seal POP 2008.MK ExxonMobil™ LD2023.BR

Want to see what's changed in our portfolio? Go to exxonmobilchemical.com/sptransform



© 2025 ExxonMobil, the ExxonMobil dog, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date complied, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim iliability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any none-exement of any none-exemption and product or processes, and we expressly disclaim any contrary implication. The terms "wey," "over," "ExxonMobil Product or processes, and we expressly disclaim any contrary implication. The terms "wey," "over," "ExxonMobil Product or processes, and we expressly disclaim any contrary implication. The terms "wey," "over," "E

## 5-layer high throughput co-extrusion blow line



Model: SJ85/85/100/85/85-2600

## **Specifications:**

Applicable material: LDPE/LLDPE/mLLDPE/HDPE

Max Lay Flat Width:2400 mmHauling width:2600 mmOutput:700 kg/hPower:680 KW

## Technical parameter:

## Extruder:

A Layer: 85 mm Screw Extruder L: D: 32:1

Output: 280 kg/h. (Groove Fit Type)

B Layer: 85 mm Screw Extruder L: D: 32:1

Output: 280 kg/h. (Groove Fit Type)

C Layer: 100 mm Screw Extruder L: D: 32:1

Output: 420 kg/h. (Groove Fit Type)

D Layer: 85 mm Screw Extruder L: D: 32:1

Output: 280 kg/h. (Groove Fit Type)

E Layer: 85 mm Screw Extruder L: D: 32:1

Output: 280 kg/h. (Groove Fit Type)

### Main Motor:

A - Extruder: 75 KW
B - Extruder: 75 KW
C - Extruder: 132 KW
D - Extruder: 75 KW
E - Extruder: 75 KW

Die diameter: 600 mm with IBC (Inner Bubble Cooling System)

Die gap: 2.5 mm

**Cooling air ring + Insite thickness control system:** SYNCRO (Italy) air ring and untouchable thickness meter. **Winding system:** Automatic central/surface back to back surface friction winder, 2 winding types can meet

customer demands, film can be winded neatly, rolls can adapt tension without looseness. Meanwhile, automatic cutting also can be achieved. Functions including automatic roll switch and automatic rolls

removal, automatic lifting bring less human cost and safter production.



