ExonMobil



OEM Engine Oil Lubricant Specifications

OEM Engine Oil Lubricant Specifications

Original equipment manufacturer (OEM) lubricant specifications are intended to provide the end user with a degree of certainty that if a specified lubricant is utilized that the equipment will operate properly and reach its expected life.

These OEM specifications (contingent on the user adhering to proper operating and maintenance procedures) can often provide the basis for satisfying OEM warranties and ensure that both end customers and lubricant manufacturers are aligned on the product performance targets for a class of equipment.

Almost all OEM lubricant specifications refer to a finished lubricant. It is an uncommon occurrence to see the individual constituents of a finished lubricant (i.e. additives or base stocks) specified by an OEM.

However there may be a hierarchy of lubricant specifications designated based on requirements for standard performance or for a higher level of performance. In many cases the higher performance level lubricant specification will indicate or imply the use of API Group IV or V base stocks being required.

The following is a high level review of the various lubricant applications along with the types of OEM lubricant specifications commonly used in these applications and the role of API Group IV and V base stocks.

Type of OEM Specification Frequency of Occurrence Definition Leaves it up to the end user to decide or suggest the end No Specification Extremely Rare user consult with a lubricant supplier Provides minimal detail leaving it open to a wide variety of choices Generic Specification Very rare (e.g. "use an SAE 30 engine oil") A specification that refers to another specification Common in automotive **Referral Specification** such as an industry or trade association specification & aviation applications (e.g. API, ACEA, MIL spec, DIN, ISO, etc.) Can consist of (individually or in combination) physical or chemical properties, and performance requirements comprised **Detailed Specification** Common of standardized or unique lab bench testing, equipment or rig testing, and/or field testing A specification that lists the trade names of approved or suggested Lubricant trade name listing Common lubricants. Can be used alone or in combination with another type of OEM specification

TABLE 1 Typical OEM lubricant specifications

ExconMobil Learn more at exxonmobilchemical.com/synthetics



OEM Lubricant Specifications for Engine Applications

To assist end use consumers, most engine OEM's reference the various industry classification systems to define the quality and performance specifications for engine oils in their operations manuals and published literature.

The American Petroleum Institute (API) service categories primarily apply to engine oils manufactured for vehicles designed in North America and Asia.

For example, for a new 2018 U.S. gasoline engine passenger car, the engine oil designated as being suitable for service under warranty might be referred to as for API Service SN and SN Plus. Diesel engines manufactured in these regions follow the API engine oil classification system for commercial diesel engine service referred to as commercial oils "C" or fuel economy "F" (as an example API CK-4 and FA-4 are the latest diesel engine oil categories). In addition to API service categories, the International Lubricant Standardization and Approval Committee (ILSAC) have created the GF (gasoline fueled) service specification principally designed to measure fuel economy benefits of engine oils. A new GF-6 specification is currently expected to be licensable sometime in 2020.

Most European designed vehicles follow a different set of minimum standards for engine oils as designated in the European Automobile Manufacturers' Association ACEA European Oil Sequences. The ACEA engine oil sequences cover three different applications for engines: A/B class for gasoline and light duty diesel, the C class for engines with after treatment devices, and the E class for heavy duty diesels. Additional fuel economy engine oil classes are being targeted for future ACEA updates.

All engine OEM's use the SAEJ300 viscosity classification for establishing the recommended viscosity grade for engine oil use in engines (e.g. SAE 15W-40). The engine oil viscosity recommendation can vary depending on the expected range of ambient temperatures that the vehicle will be operating in and specific design parameters of the engine. While many OEM's refer to industry standards to define oil quality, many OEM's have internal engine oil specifications for both factory fill and service fill applications. These internal OEM engine oil specifications usually have slightly different performance requirements from the standard industry specification with more stringent limits in parameters of interest to the OEM.

Although it is rare to see the specific API Group base stock defined in an OEM engine oil specification, there are occasions where higher performance requirements may dictate the use of API Group IV/V base stocks. For their high performance engines, several OEM's will use synthetic engine oils for factory fill and specify this for aftermarket use and many are made with Group III/IV/V base stocks. This includes performance vehicles such as Porsche, Mercedes Benz AMG, Acura, Chevrolet Corvettes and Camaro SS, Ford Mustang Cobra R, and Dodge Challenger SRT-8 just to name a few. In addition many OEM's recognize the higher performance of synthetic and synthetic blend engine oils and will recommend their use for extended service intervals or to optimize fuel economy.

Engine OEM's are continuing to focus on improving fuel economy in their vehicles and the use of lower viscosity oils reduces hydrodynamic friction resulting in improved fuel economy. The need for high quality base stocks with lower volatility, better low temperature properties, and higher oxidative stability continues to increase with the use of lower viscosity oils. As the typical OEM recommended viscosity for gasoline engines is lowered from 0W-20 and 0W-16 to 0W-12 and 0W-8 to reach improved fuel economy targets, this is where the limitation of Group III base stocks are overcome by the use of higher performance Group III+/IV/V base stocks.

These same fuel economy drivers for lower viscosity are also impacting OEM specifications for automatic transmission fluids with the viscosity being lowered from 6.8cStto 5.5cStto 4.5cSt (at 100°C) and lower in the future creating more demand for the use of higher viscosity index Group IV base stocks.

Drive axle OEM's for commercial vehicles have their own lubricant specifications and often reference a specific API gear lubricant service designation or SAEJ2360 for multipurpose gear oils. It is common in these applications for synthetic oils, that use Group IV/V bases stocks, to be recommended for extended oil drain capability, extended warranty, and other specialized applications. To highlight this, the following is an excerpt from the Dana Spicer Lubrication Manual LM072012 for Drive Axles: "Extended Drain synthetic lubricants offer superior thermal and oxidative stability for extended product performance and reliability. The superior performance characteristics of these lubricants enable Dana to offer extended drain and extended warranties. Added benefits include a more efficient drivetrain that translates into proven fuel economy savings over mineral based lubricants. Synthetic lubricants are recommended for severe duty applications and in cold climates."

BIBLIOGRAPHY

ABB Turbo Systems Ltd. 2006. Lubrication oils for VTR turbochargers VTR..0/1 - 4 – 001. Baden, Switzerland.

Dana Spicer. 2015. Lubrication Manual LM072012 for Spicer Drive Axles, Steer Axles, Driveshafts, and Wheel Ends. Maumee, OH. International Standards Organization. 2015. ISO 6743-4. Lubricants, industrial oils and related products (class L) -- Classification -- Part 4: Family H

(Hydraulic systems).

Pirro, D., Webster, M., Daschner, E. 2016. Lubrication Fundamentals Third Edition. Boca Raton, FL. Taylor and Francis CRC Press

Noria Corporation. 2012. Understanding the Differences in Base Oil Groups. Machinery Lubrication Maga zine. October 2012 issue

U.S. Naval Warfare Center Aircraft Division. 2014. MIL- PRF-23699G PERFORMANCE SPECIFICATION : LUBRICATING OIL, AIRCRAFT TURBINE ENGINE, SYNTHETIC BASE, NATO CODE NUMBERS : O-152, O-154, O-156, and O-167. Lakehurst, N.J.

U.S. EPA. 2013. VESSEL GENERAL PERMIT FOR DISCHARGES INCIDENTAL TO THE NORMAL OPERATION OF VESSELS (VGP). Washington, D.C.

©2018 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or nelying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Chemical" and "ExxonMobil" on endorsement of any none-ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.