

Vistalon™ 5601 EPDM rubber conveyor belt cover – 70 Shore A

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Model formulation	Phr ¹
Vistalon™ 5601	100
Carbon black N330	50
IPOL 201 paraffinic oil	10
PEG 4000	1.5
TMQ	1.0
Zinc oxide	5.0
Stearic acid	1.0
Sulfur	1.0
MBTS	2.0
TBzTD	3.0
Total (phr)	174.5

¹ Parts per hundred dry rubber.

Rheology	Test methods (based on)	Unit	Typical values*
Mooney viscosity, ML (1+4), 100°C	ASTM D1646	MU	106
Mooney scorch, 125°C	ASTM D1646		
t5		minutes	10.5
Rheometer (MDR), 180°C, 0.5 degree arc	ASTM D5289		
ML		dN/m	2.6
MH		dN/m	27.9
ts2		minutes	0.8
t90		minutes	2.5

* Values given are typical and should not be interpreted as a specification.

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Properties	Test methods (based on)	Unit	Typical values*
Physical properties, cured t90 + 2 minutes at 180°C			
Hardness (3 seconds)	ASTM D2240	Shore A	72
100% modulus	ASTM D412	MPa	3.2
Tensile strength	ASTM D412	MPa	18.6
Elongation at break	ASTM D412	%	390
Tear strength, die B	ASTM D624	N/mm	38
Hot air aging, 7 days at 100°C			
ASTM D572			
Hardness (3 seconds)	ASTM D2240	Shore A	74
100% modulus	ASTM D412	MPa	4.8
Tensile strength	ASTM D412	MPa	12.9
Elongation at break	ASTM D412	%	230
Compression set, cured t90 + 5 minutes at 180°C			
ASTM D395-B			
25% deflection, 22 hours at 70°C		%	14

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Vistalon™ EPDM rubber compounds offer efficient mixing and good heat aging properties for both automotive and industrial applications. For detailed product information, please consult the individual grade datasheets available at vistalon.com.

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